

CATÁLOGO DE ESPECIFICAÇÕES TÉCNICAS - P2400

PRODUTO:

NCM: 8461.40.10

Máquina retificadora cíclica para retífica de dentes de engrenagens cilíndricas, para produção de peças de até 2400 mm de diâmetro, composta por corpo da máquina e unidades funcionais, com comando numérico computadorizado (CNC) de alta performance, com servomotores e réguas de posicionamento, amplificadores/drives dos servomotores, unidade de controle numérico (NCU), unidade sistêmica operacional, unidade de armazenamento de dados, chave 24 V DC, 130 kVA, 400 V trifásico, 50 Hz, tipo retífica de dentes de engrenagens cilíndricas de 6 eixos.

Descrição:

Módulo máximo 25 (Fresagem por geração)

Módulo máximo 35 (Fresagem de perfil)

Diâmetro máximo 2400 mm

Tamanho da mesa 2000 mm

Diâmetro máximo do cortador 450 mm

Comprimento máximo do cortador 500 mm

Velocidades da mesa 0-10 rpm

Velocidades do eixo 35-350 rpm

Eixos X/Y/Z - 1150/450/1300 mm

Velocidades X/Y/Z - 3000/3000/4000 mm/min

Cabeçote de fresagem ajustável +30/-45 graus

Peso máximo da peça de trabalho 40 toneladas

Controle:

Siemens Sinumerik 840 D

PLACA:

CE

Baujahr
Year of manufacture
Année de fabrication

Fert.-Nr.
Prod.-No
No de fabrication

Typ
Type
Type

Netzplan
Network plan
le réseau linéaire
pour planification

Inventar-Nr.
Inventory number
L'inventaire numéro

Spannung
Voltage
Tension

Frequenz
Frequency
Fréquence

Anschlußwert
Connected load
Puissance connectée

Stromlaufplan
Circuit diagram
Schéma électrique

Hydraulikplan
Hydraulic diagram
Schéma hydraulique

Pneumatikplan
Pneumatic diagram
Schéma pneumatique

Schmierplan
Lubrication diagram
Schéma de lubrification

602 3675

3 ~ 400 V

50 Hz

130 kVA

S08 - 30 019 - 0

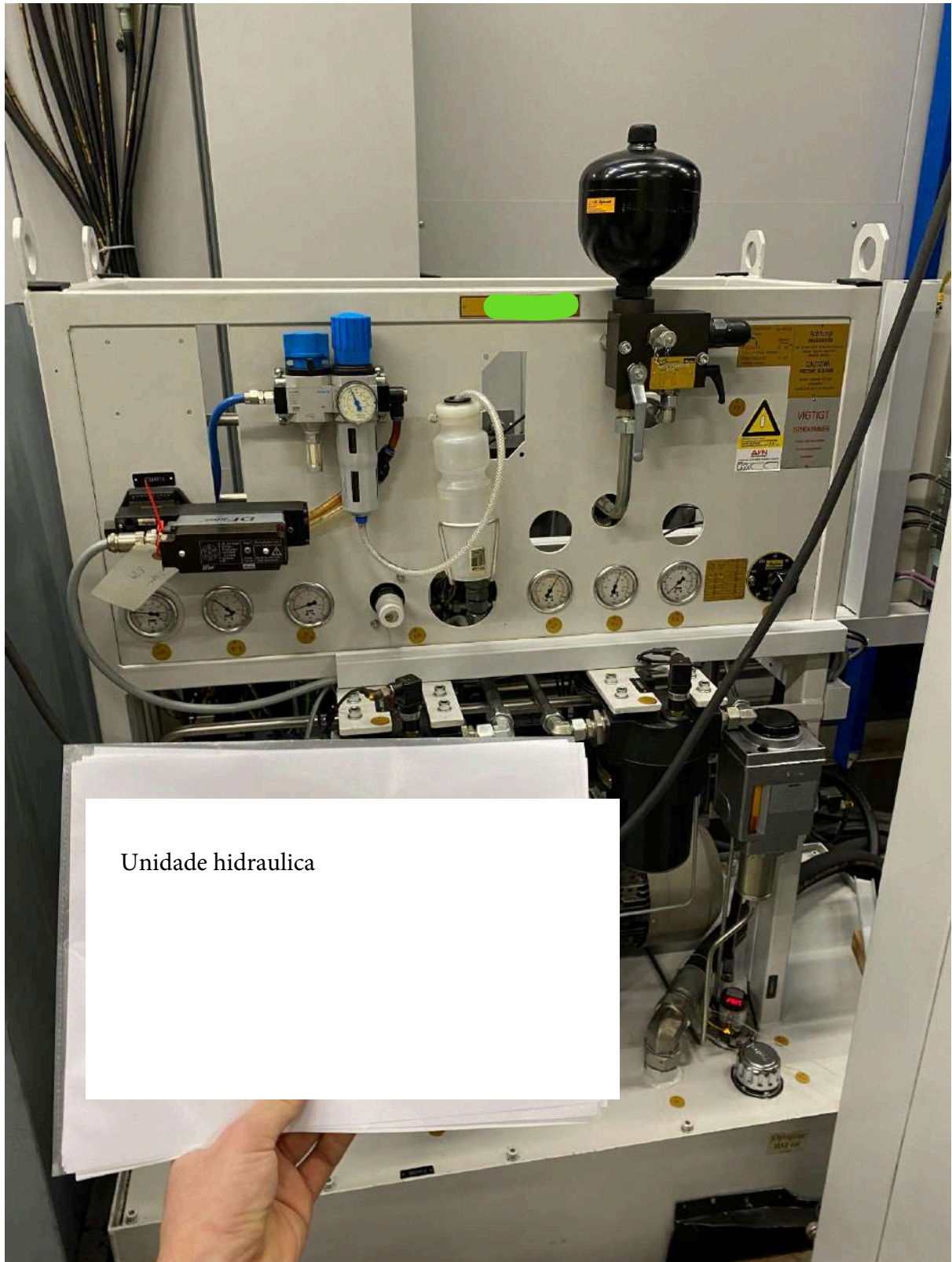
4-08-062-1310 280

4-08-060-1310 281

EQUIPAMENTO:







Unidade hidraulica







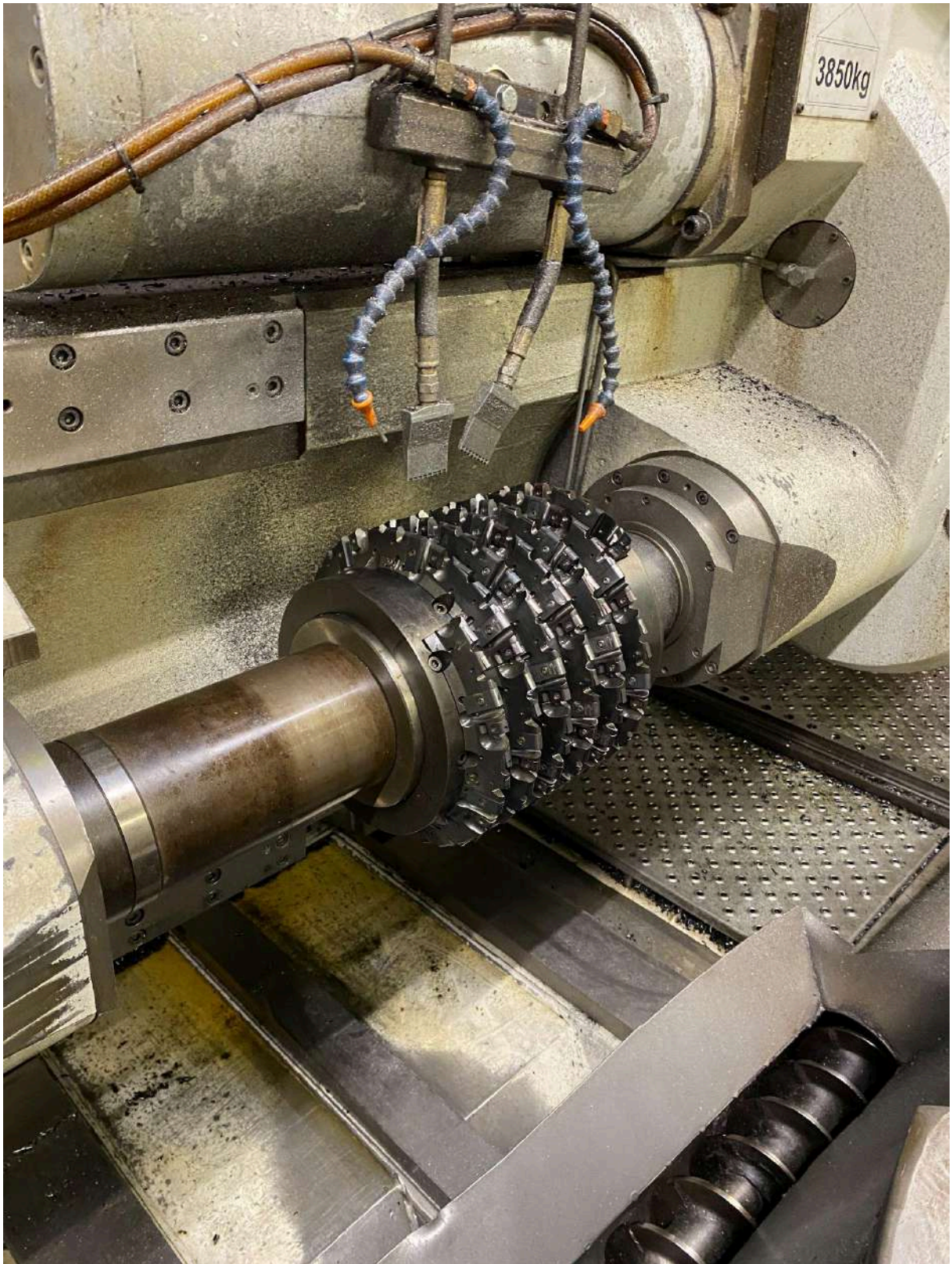
Resfriador de óleo e bombas

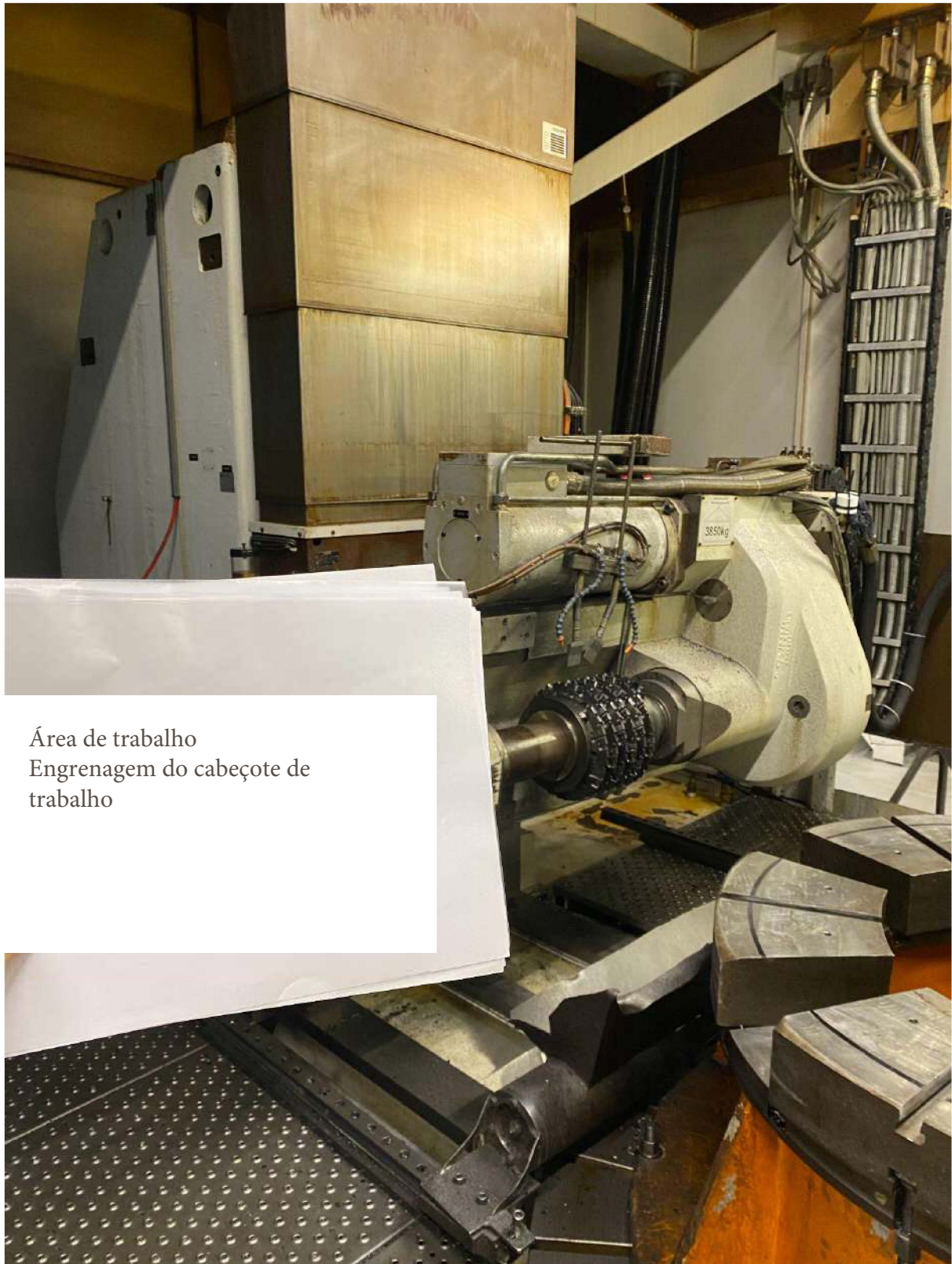


Resfriador de óleo e bombas





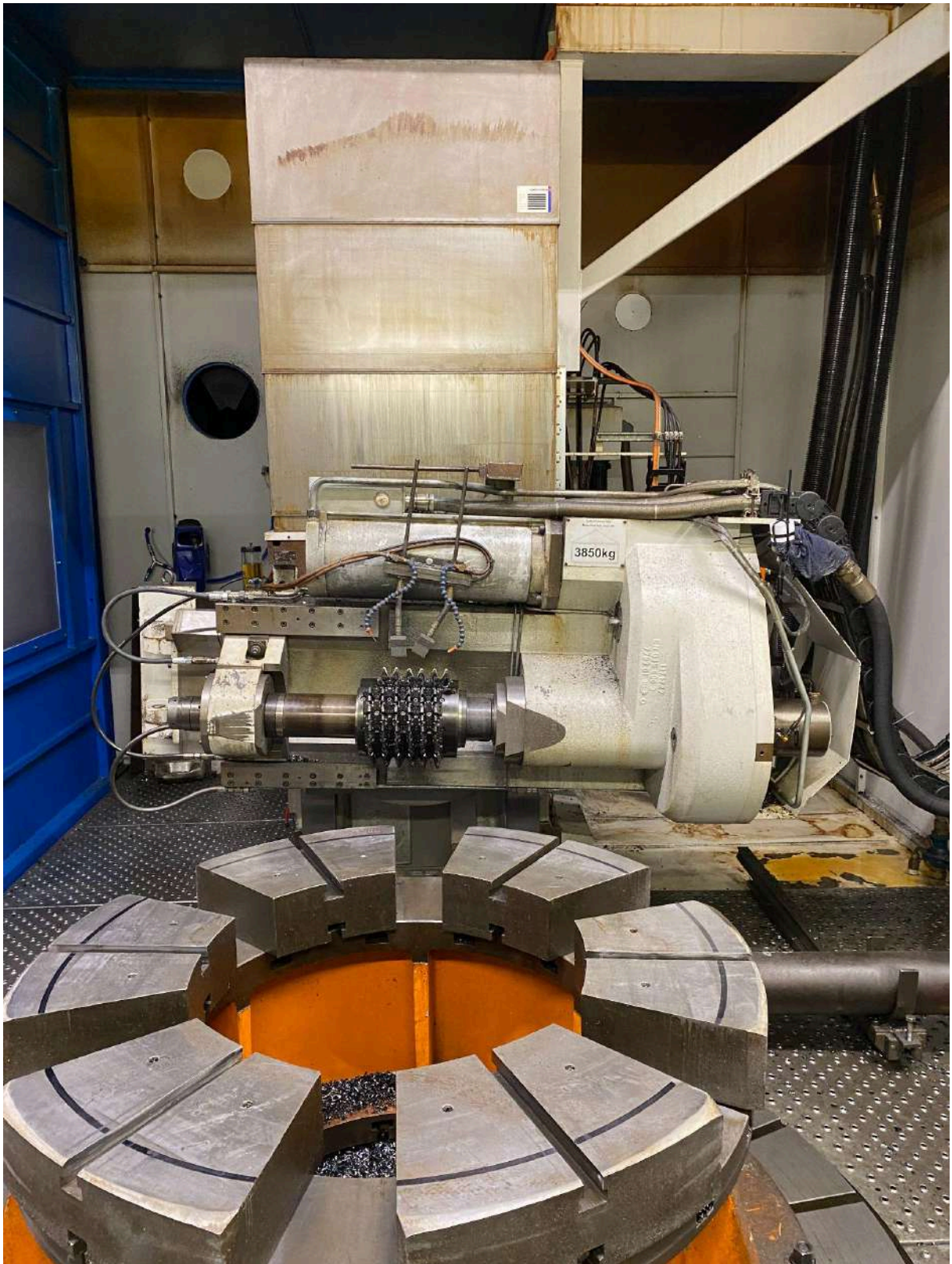




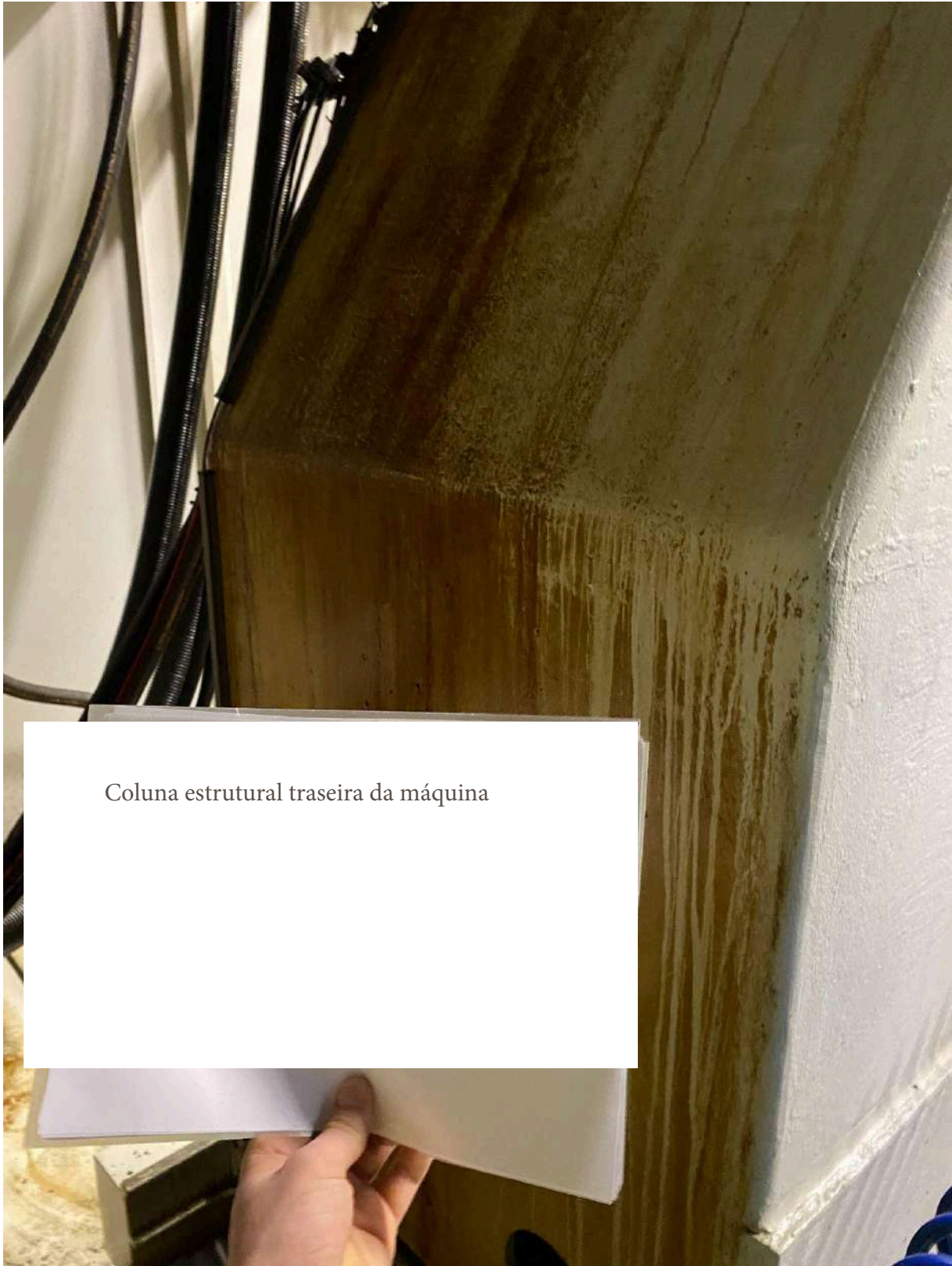
Área de trabalho
Engrenagem do cabeçote de
trabalho







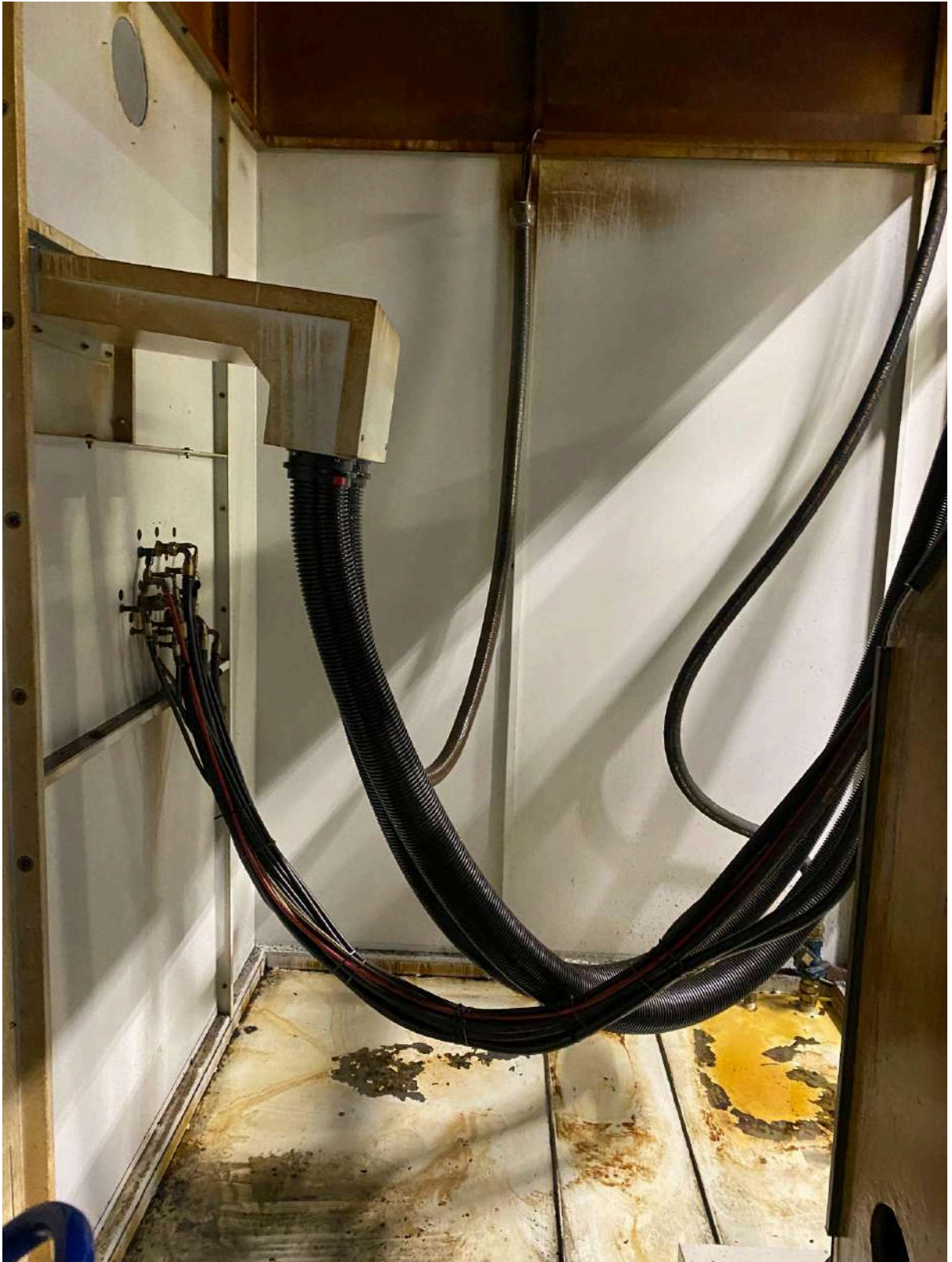


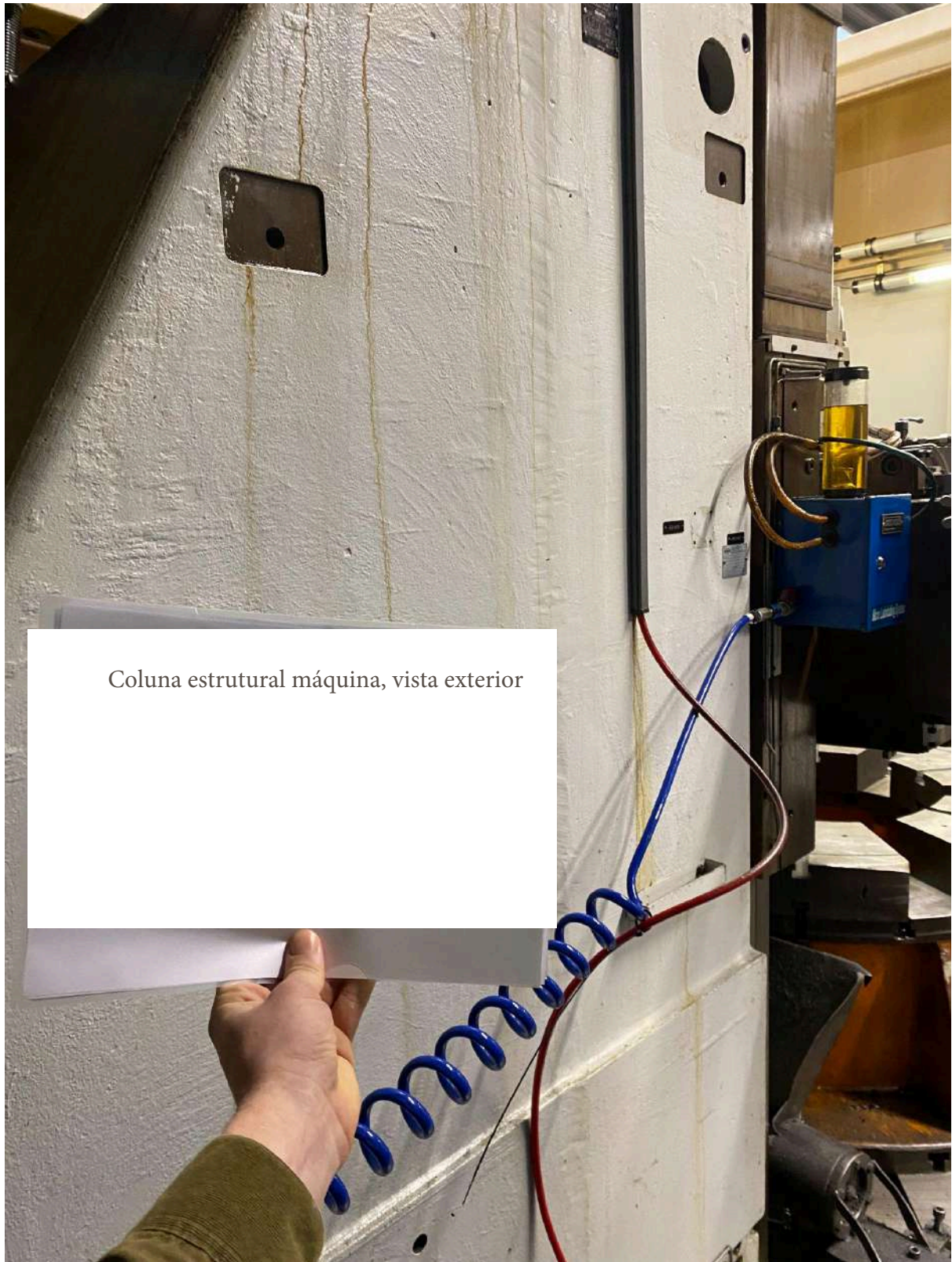


Coluna estrutural traseira da máquina









Coluna estrutural máquina, vista exterior









- korrigeres)
2. Skriv den ønskede korrektion under C akse
 3. Tryk cyklus start og maskinen vil køre om i den rigtige position med bore
 4. Det er vigtigt at være sikker på at det er den rigtige korrektion der bliver angivet da man ikke umiddelbart kan se man har kørt maskinen i den rigtige position
 5. Gør som beskrevet i nr. 9 under Skalfæring

CE **Baughr**
Mark of Manufacture
Attest de fabrication

Typ **Fert.-Nr.**
Type Prod. No.
N° de fabrication

Netzplan
Network Plan
N° Réseau Energie
plan électrique

Inventar-Nr.
Inventory Number
N° inventaire machine

Spannung 3 - V
Voltage
Tension

Frequenz Hz
Frequency
Fréquence

Anschlußwert KVA
Connection Watt
Puissance connexion

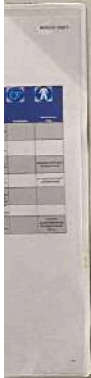
Stromlaufplan
Circuit Diagram
Schéma électrique

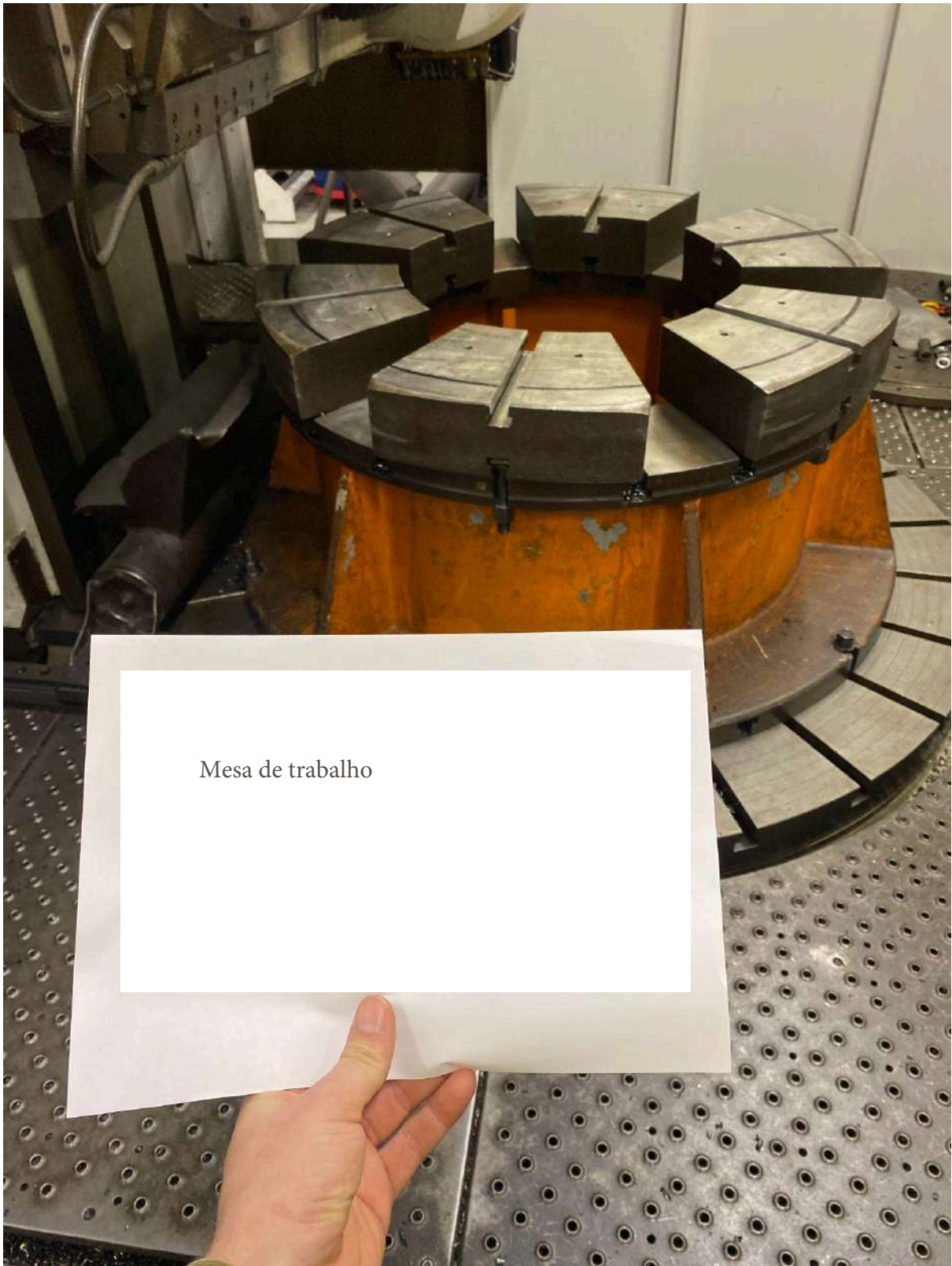
Hydraulikplan
Hydraulic Diagram
Schéma hydraulique

Pneumatikplan
Pneumatic Diagram
Schéma pneumatique

Schmierplan
Lubrication Diagram
Schéma de lubrification

Placa de identificação

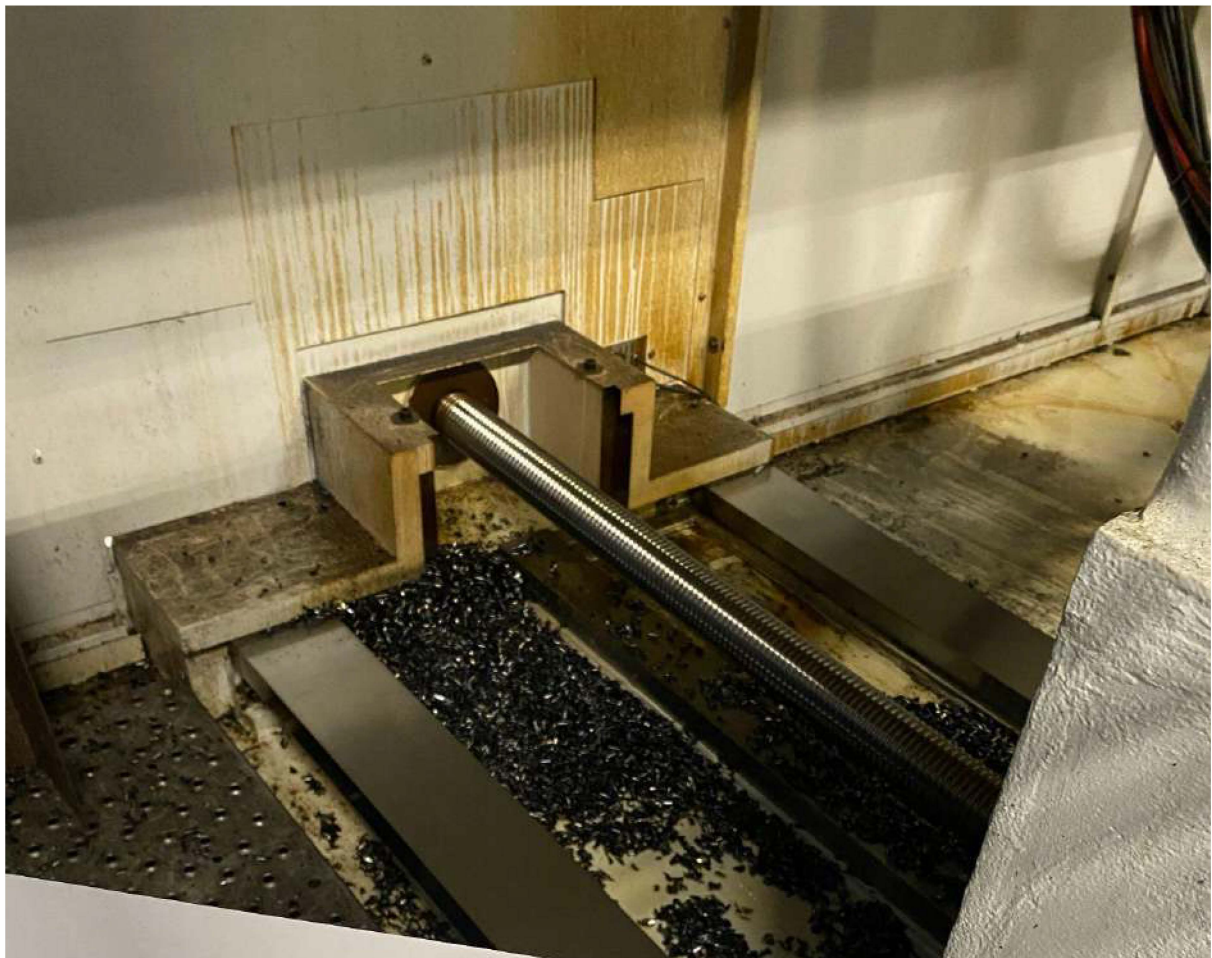




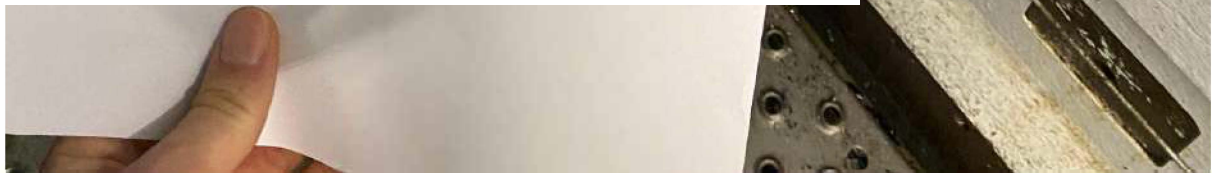
Mesa de trabalho



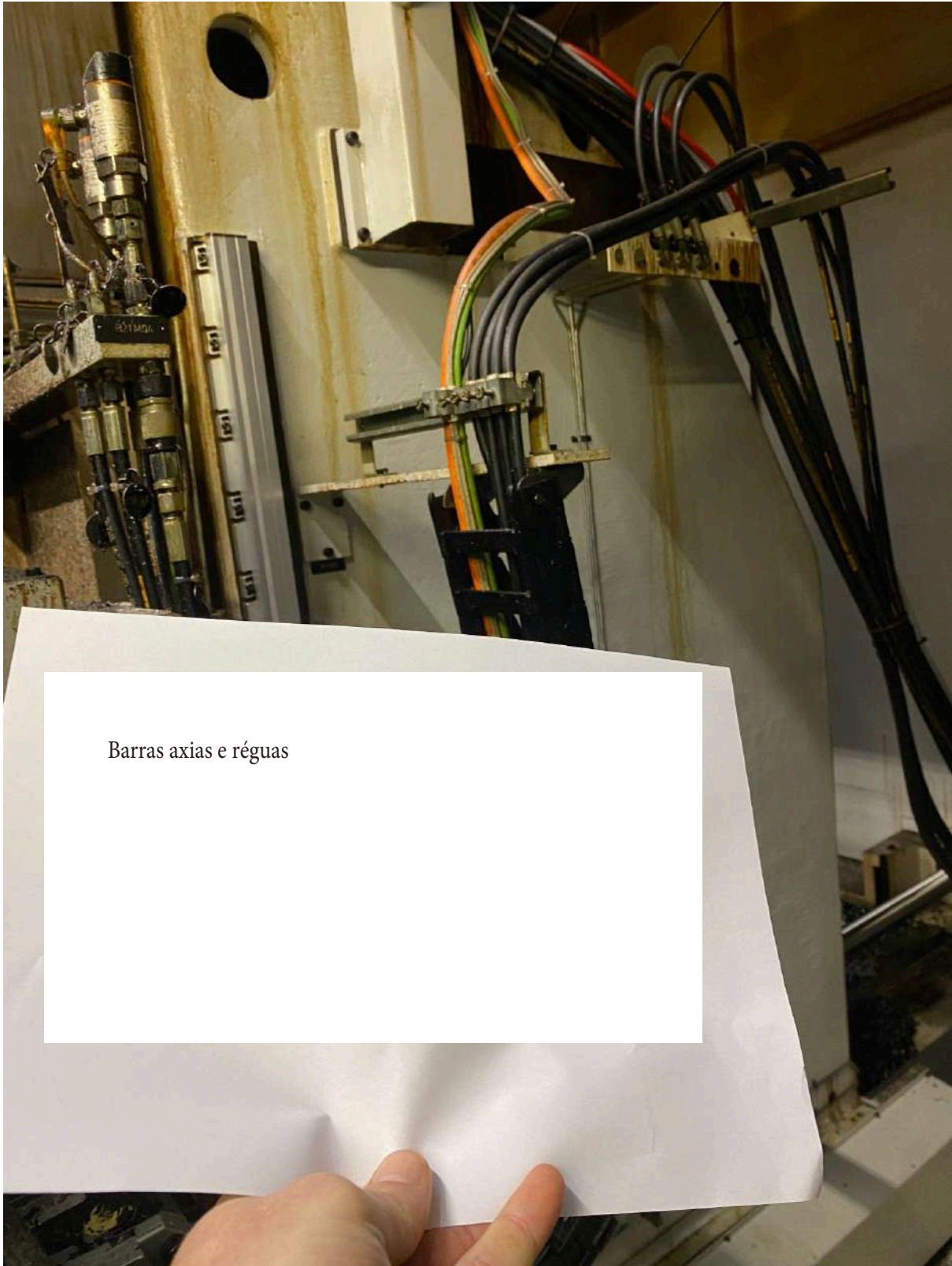




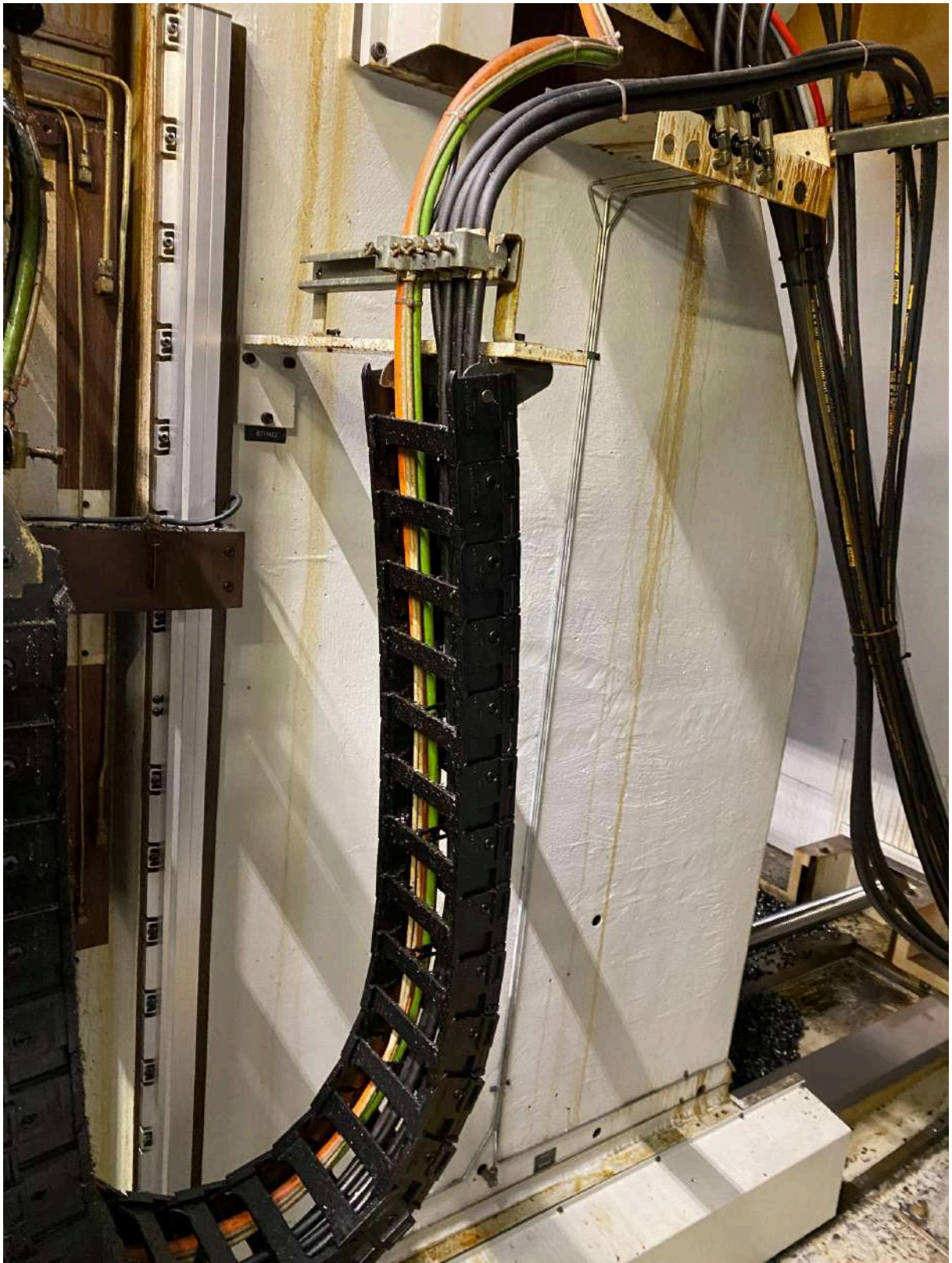
Eixo principal da área de trabalho

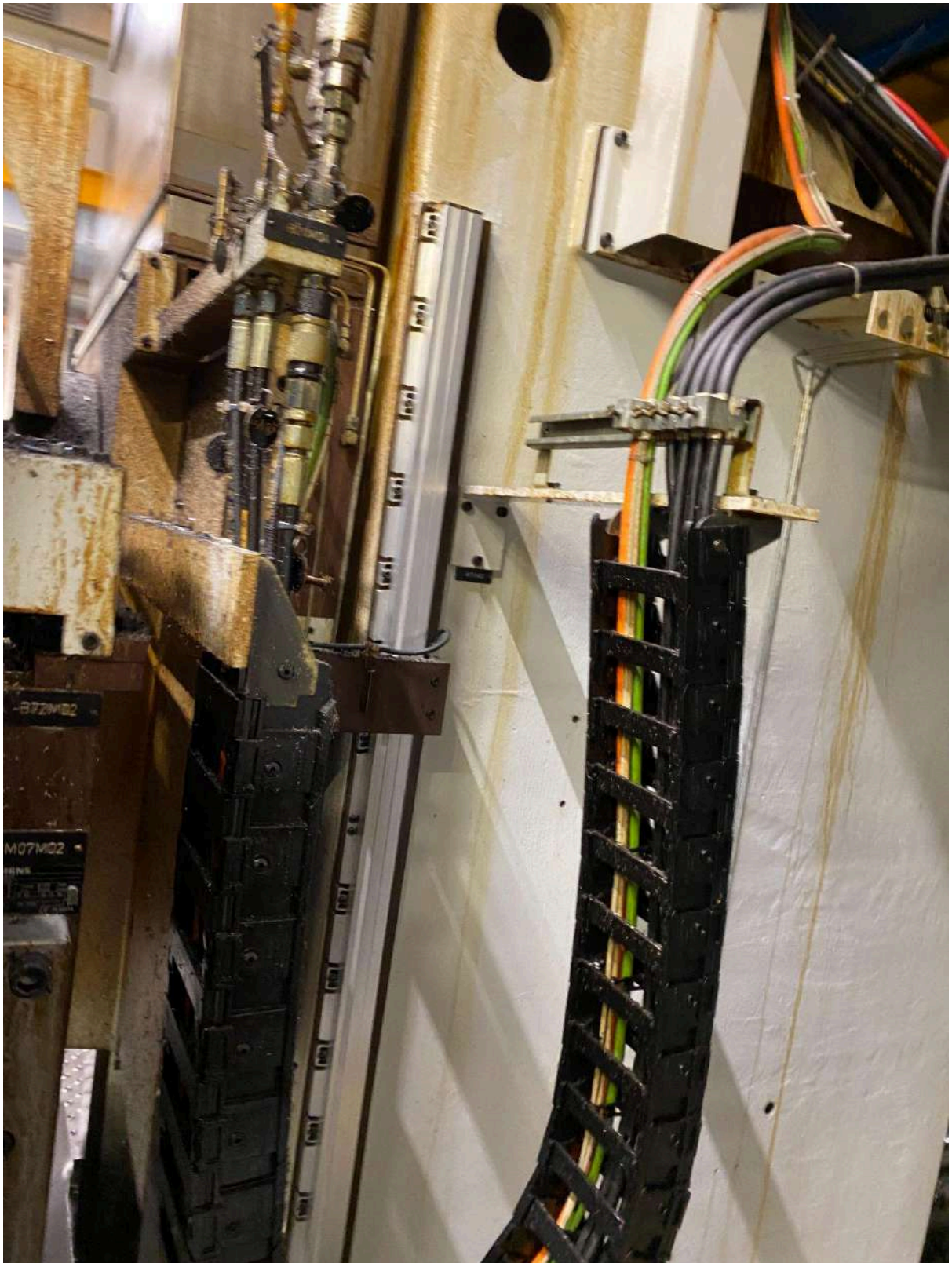


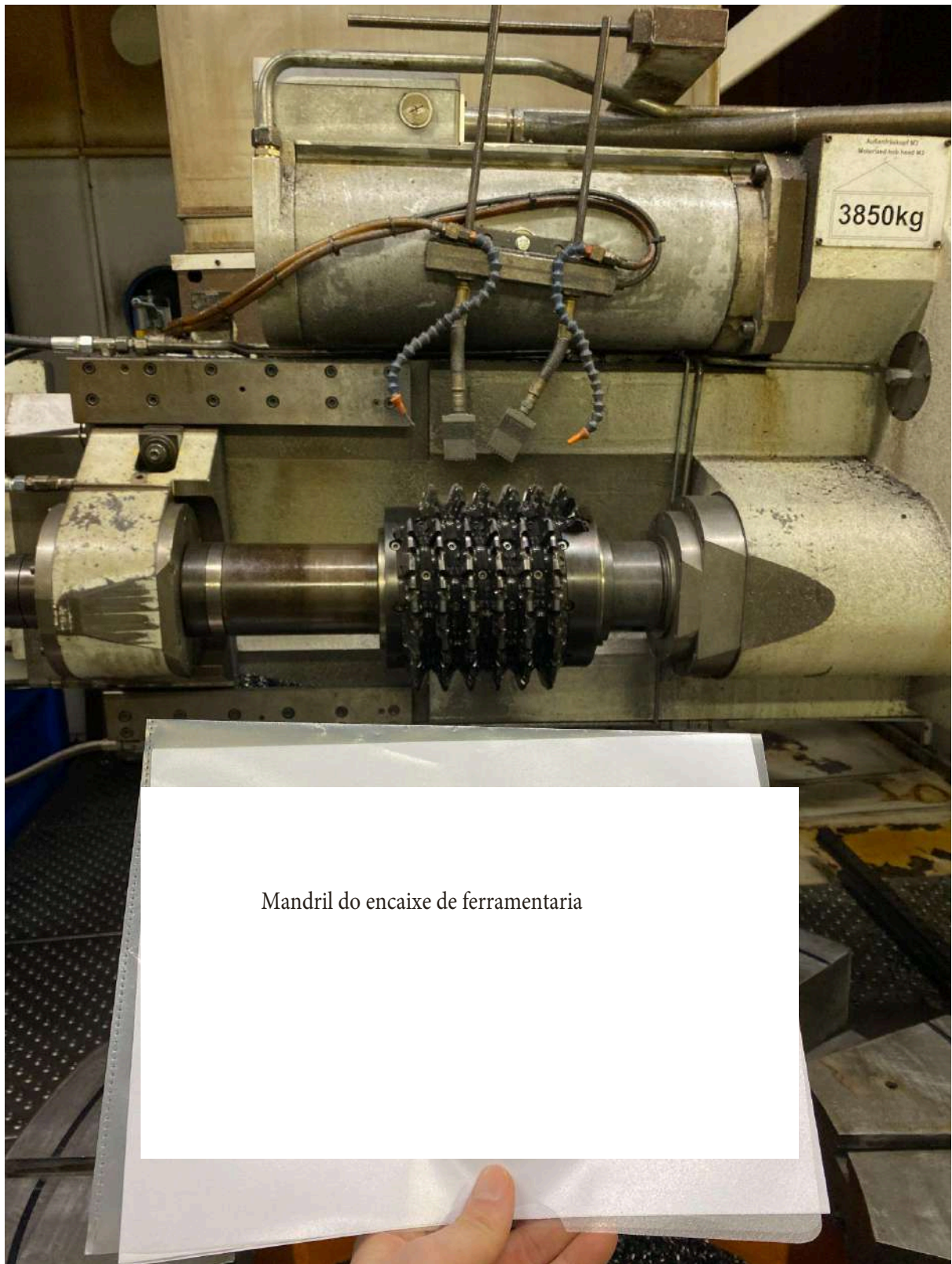


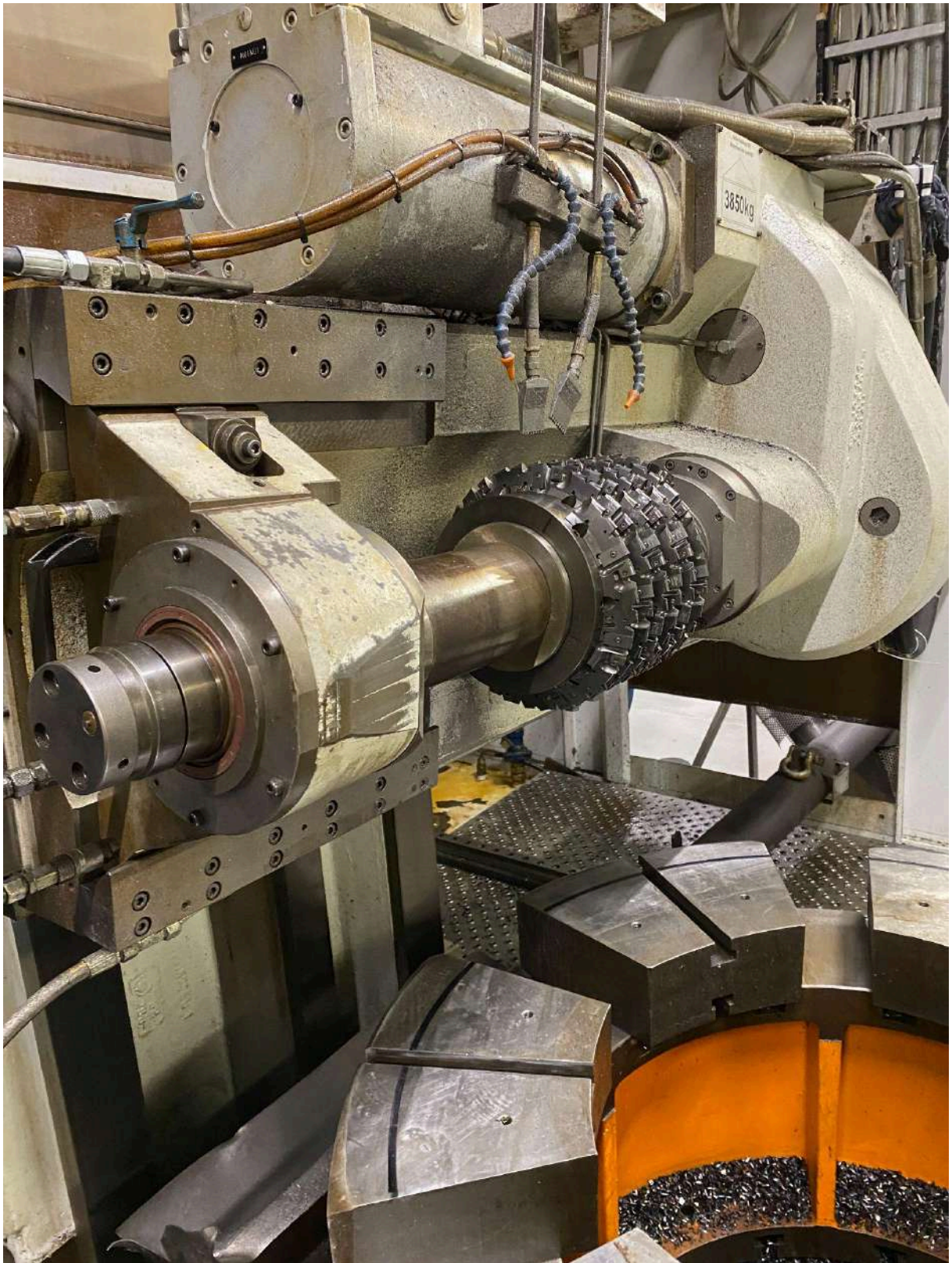


Barras axiais e réguas

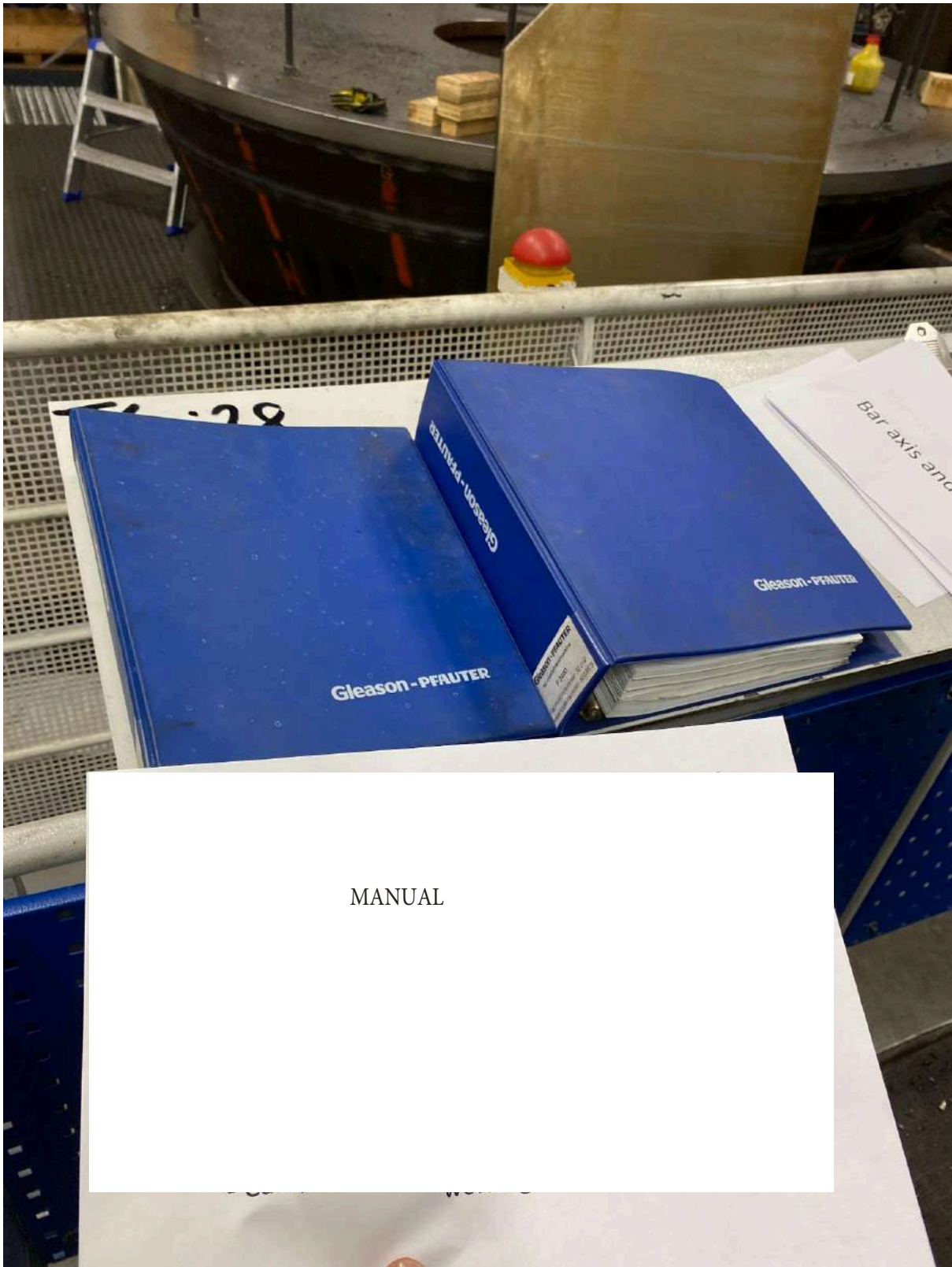






































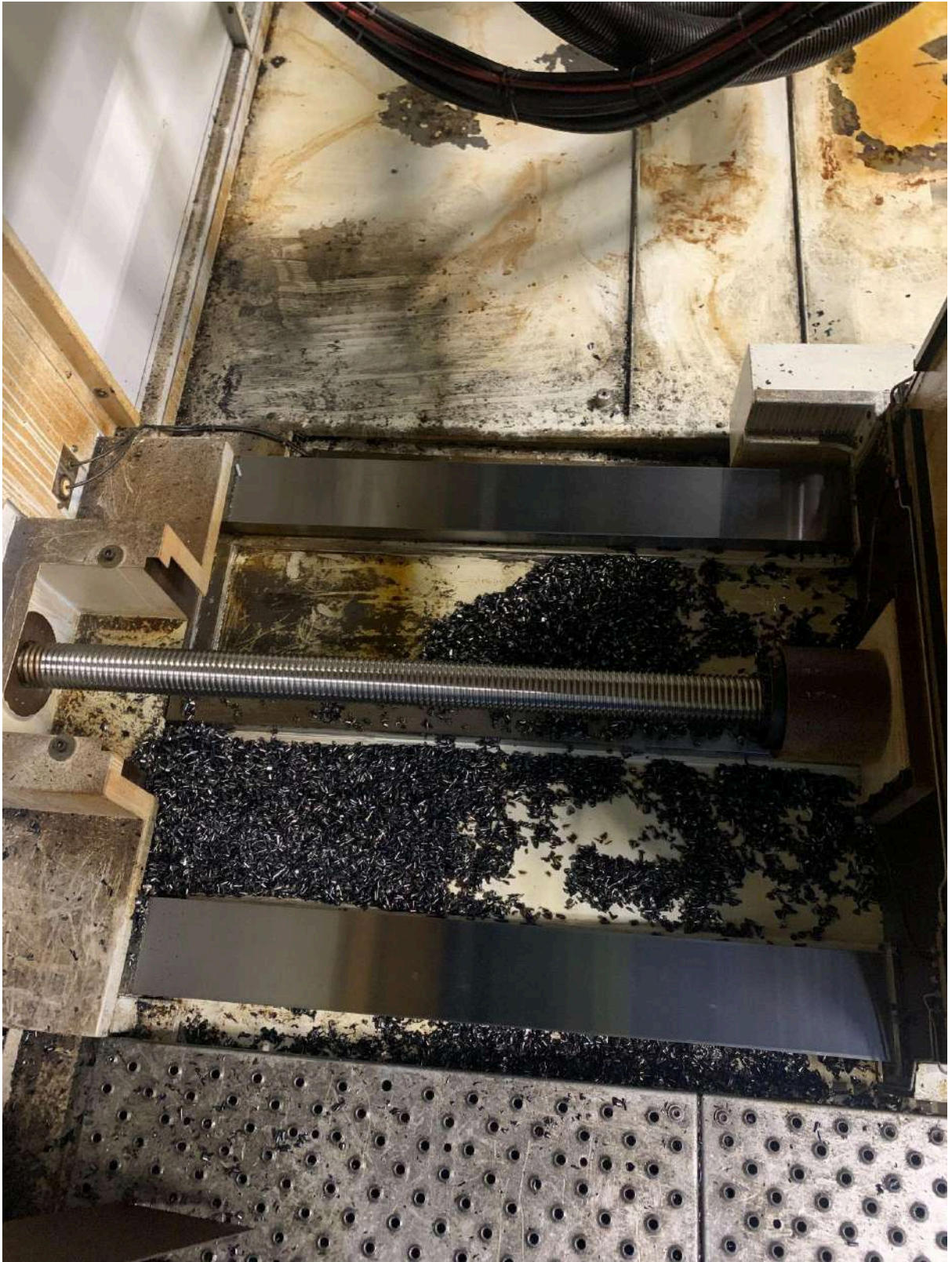


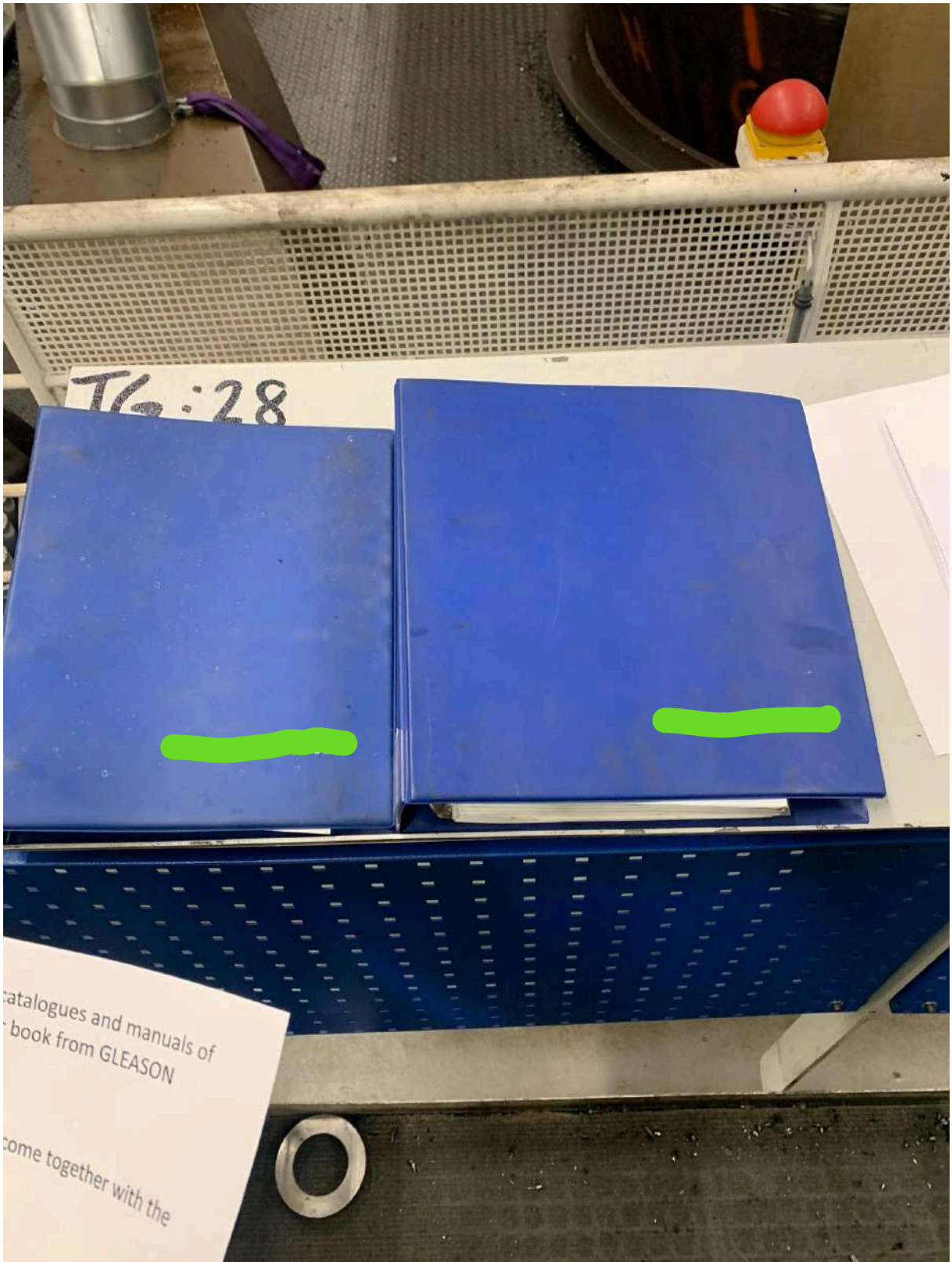
















CABINE ELETRICA E SEUS MODULOS

