

Maritime Fuels

Alexandre Szklo /Roberto Schaeffer

Full Prof.
COPPE/UFRJ

2025



Takeaways



- Brazil has **advantages** to kick off the production of low-emission alternative fuels for maritime transportation
- **For some SBF, logistic challenges** associated to the concentration of **hotspots in countryside areas**
- **Think about multiple hubs and how to deal with uncertainties** (e.g. dual fuel ready orderbooks vs dual fuel vs. retrofit)
- **Green shipping corridors to reduce (share) risks (in the short term)** – e.g. iron ore Brazil
- **E-fuels**: high demand for **materials, energy, area** and **water**
- **NH₃ as an e-fuel**: + not drop-in, low density, safety concerns, combustion concerns (N₂O emissions?)
- **Biofuels**: low quality in some cases limits blend, high quality in some cases allows drop-in, some technologies and processes are (are not) developed, i-LUC concerns (we need studies and models)

Takeaways²



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Regarding land use demand (land use change) and even water consumption: all SBFs can face sustainability issues; this is not a challenge exclusive to biofuels. Therefore, LCA criteria that refer to d-LUC should not be specific to biofuels; they should be neutral and account for d-LUC for all SBFs.

The demand for DAC land is enormous, as is the demand for dispersed source land. NH_3 is important as a nitrogen fertilizer...

Global land and water limits to electrolytic hydrogen production using wind and solar resources

Received: 22 March 2023

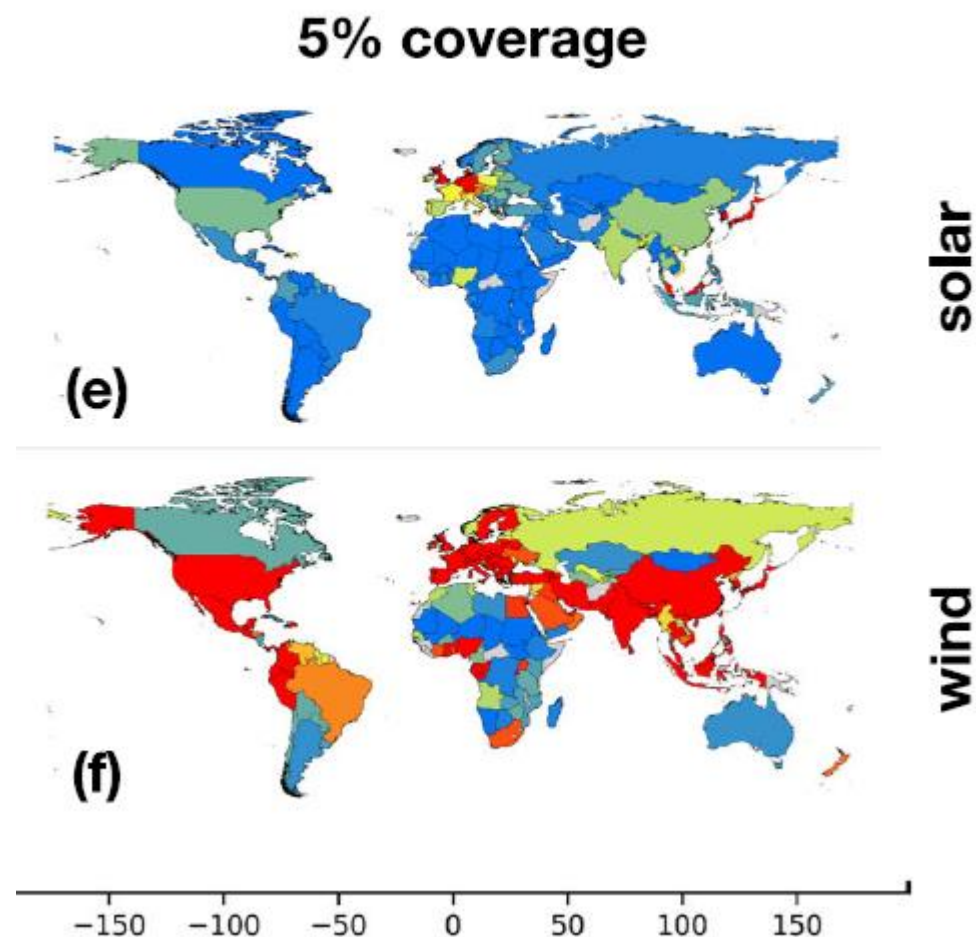
Accepted: 22 August 2023

Published online: 08 September 2023

 Check for updates

Davide Tonelli^{1,2,3}✉, Lorenzo Rosa³✉, Paolo Gabrielli^{3,4},
Ken Caldeira^{3,5}, Alessandro Parente² & Francesco Contino¹

Proposals for achieving net-zero emissions by 2050 include scaling-up electrolytic hydrogen production, however, this poses technical, economic, and environmental challenges. One such challenge is for policymakers to ensure a sustainable future for the environment including freshwater and land resources while facilitating low-carbon hydrogen production using renewable wind and solar energy. We establish a country-by-country reference scenario for hydrogen demand in 2050 and compare it with land and water availability. Our analysis highlights countries that will be constrained by domestic natural resources to achieve electrolytic hydrogen self-sufficiency in a net-zero target. Depending on land allocation for the installation of solar panels or wind turbines, less than 50% of hydrogen demand in 2050 could be met through a local production without land or water scarcity. Our findings identify potential importers and exporters of hydrogen or, conversely, exporters or importers of industries that would rely on electrolytic hydrogen. The abundance of land and water resources in Southern and Central-East Africa, West Africa, South America, Canada, and Australia make these countries potential leaders in hydrogen export.

<https://doi.org/10.1038/s41467-023-41107-x>

The sustainability of green hydrogen: An uncertain proposition

L. Cremonese*, G.K. Mbungu, R. Quitzow

Research Institute for Sustainability (RIFS Potsdam), Helmholtz Centre Potsdam, Berliner Strasse 130, 14467 Potsdam, Germany



HIGHLIGHTS

- Production and export of GH raise questions of sustainability and climate justice.
- Land and freshwater availability are key risks for local communities.
- Community engagement is needed to mitigate local environmental risks factors.
- International standards for governance of hydrogen projects are key to sustainability.
- Climate-related risks should be included in sustainability standards.



Review

Green Hydrogen Production and Its Land Tenure Consequences in Africa: An Interpretive Review

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Part 1a

Background

Article

Biofuels for Maritime Transportation: A Spatial, Techno-Economic, and Logistic Analysis of South Africa, and the USA

Wiley
International Journal of Energy Research
Volume 2025, Article ID 8835499, 16 pages
<https://doi.org/10.1155/er/8835499>

Francielle Carvalho^{1,*}, Joana Portugal-Pereira¹, Martin J. ...

Research Article

nature climate change

Article


<https://doi.org/10.1038/s41558-024-01997-1>

International shipping in a world below 2 °C

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Panagiotis Fragkos⁵, Olivier Dessens⁶, Hesam Naghash⁷,
Rebecca Draeger¹, Thomas Le Gallic^{3,8}, Isabela S. Tagomori⁴,
Ioannis Tsiropoulos⁵, Johannes Emmerling⁹, Luiz Bernardo Baptista¹,
Detlef P. van Vuuren^{4,10}, Anastasis Giannousakis⁵, Laurent Drouet⁹,
Joana Portugal-Pereira^{1,11}, Harmen-Sytze de Boer⁴, Nikolaos Tzanakakis⁵,
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³ Faculty of Geosciences, Utrecht University, Utrecht, the Netherlands

SCIENCE

Article

Are there synergies in the decarbonization of aviation and shipping? An integrated perspective for the case of Brazil

Eduardo Müller-Casseres,¹ Alexandre Szklo,¹ Clarissa Fonte,¹ Francielle Carvalho,¹ Joana Portugal-Pereira,^{1,2,3}
Luiz Bernardo Baptista,¹ Pedro Maia,¹ Pedro R.R. Rochedo,¹ Rebecca Draeger,¹ and Roberto Schaeffer^{1,4,*}

Cleaner Production Letters 4 (2023) 100028

Energy Policy 160 (2022) 112699

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WILEY

Energy Policy

homepage: www.elsevier.com/locate/enpol



Port Mitigation Measures according to their mitigation potentials

, Alexandre Szklo^b, David Alves Castelo Branco^b

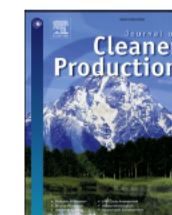
) 129385

,¹ Alexandre Szklo^b,¹ Pedro R. R. Rochedo^b,² and

Direct

Journal of Cleaner Production

journal homepage: www.elsevier.com/locate/jclepro

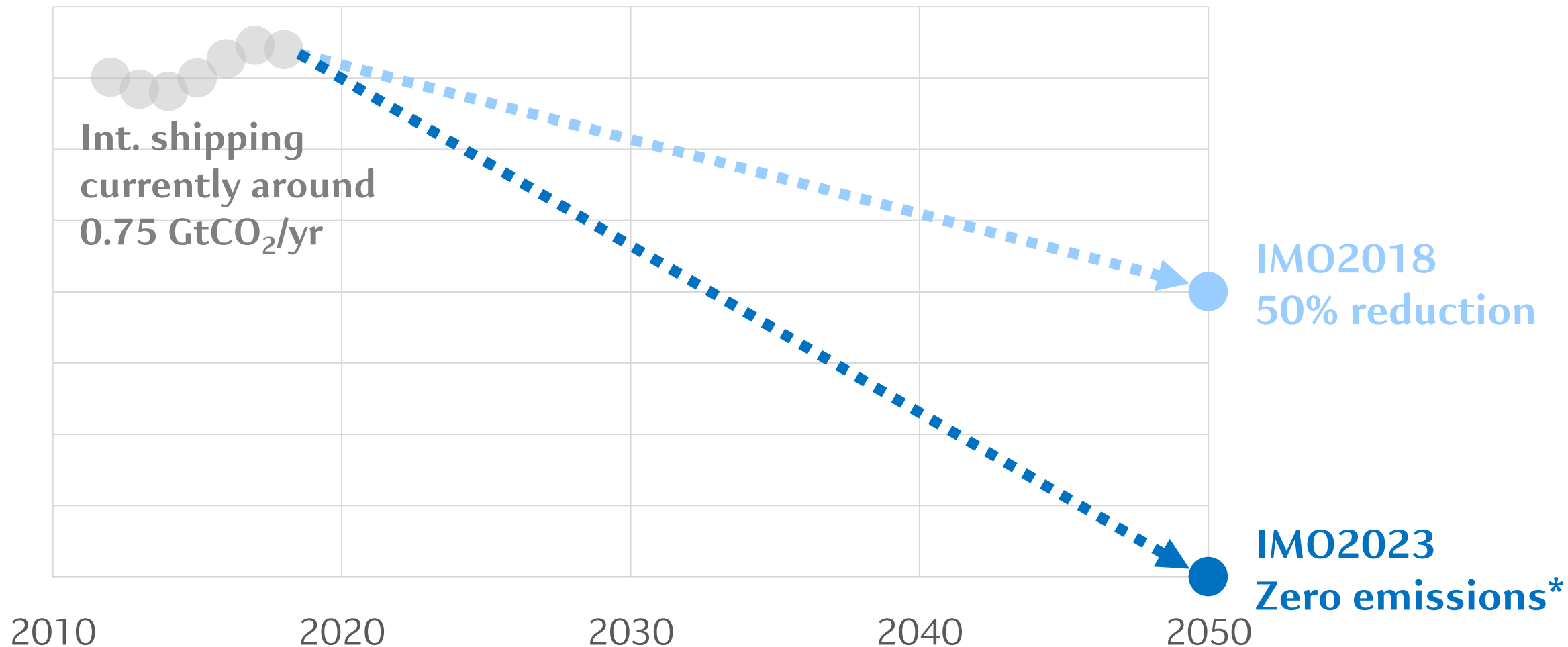


neutral maritime fuels production in Brazil

CellPress
OPEN ACCESS

theus Poggio, Tainan Nogueira,
eira, Pedro R.R. Rochedo, Alexandre Szklo,

IMO2018 and IMO2023



IMO Mid-Term Measures: Net-Zero Framework (NZF) (MEPC 83)

Global Fuel Standard

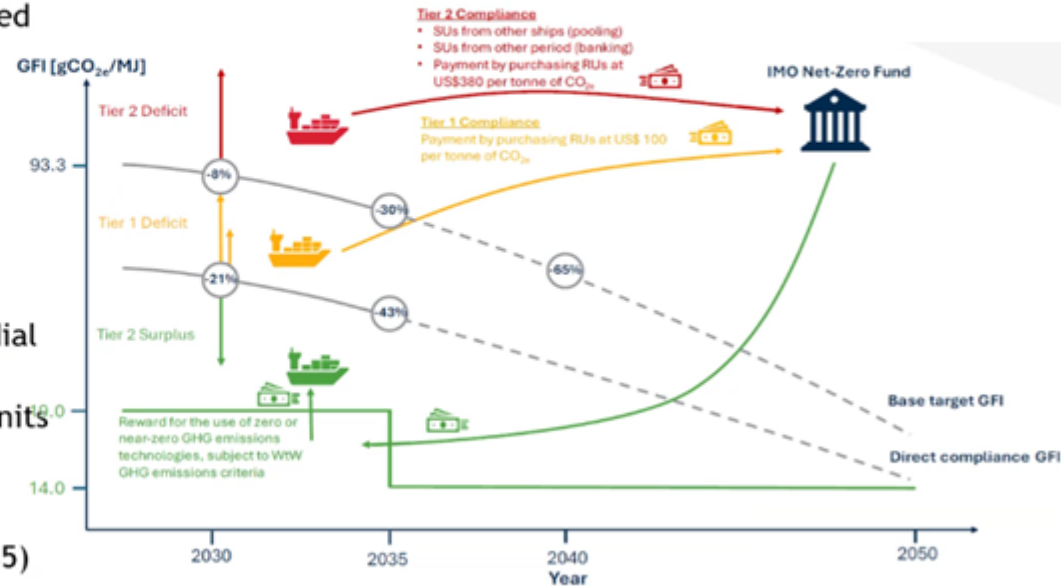
- Annual GHG Fuel Intensity (GFI) reduction required
- Based on Well-to-Wake lifecycle emissions
- Applies at the individual ship level

Compliance & Pricing

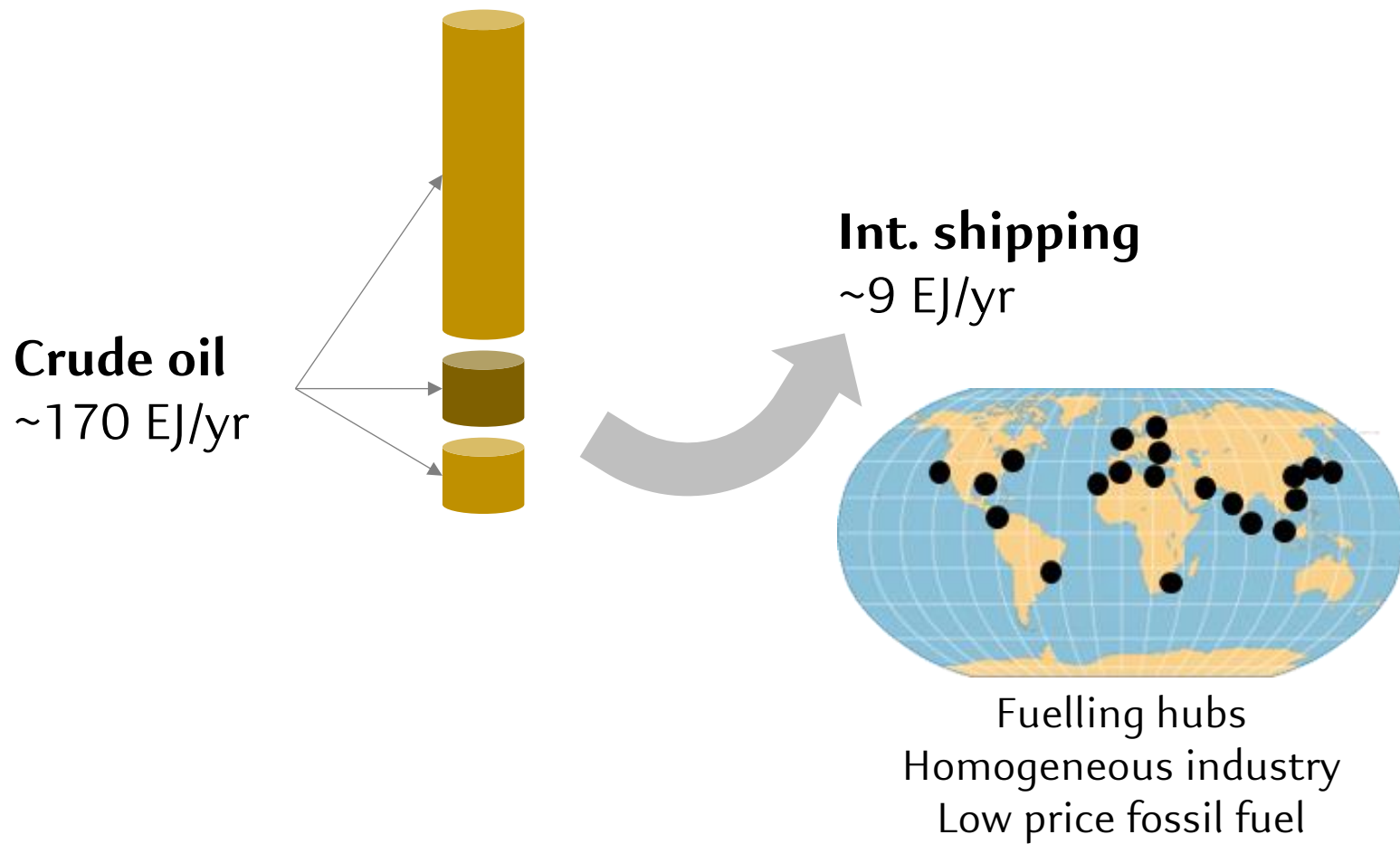
- Attained GFI compared to two thresholds:
 - ✓ Base Target (Tier 2): Baseline compliance
 - ✓ Direct Target (Tier 1): High-Exceedance
- Ships exceeding thresholds must purchase Remedial Units (RUs)
- Ships below the Direct Target generate Surplus Units (SUs)

Fuel Incentives

- Fuels ≤ 19 gCO₂eq/MJ (pre-2035) or ≤ 14 (post-2035) may earn ZNZ rewards
- Only certified fuels are eligible (via SFCS)



However...



	Production maturity	Applicability	Energy density	Safety and toxicity
Alcohols	+	0	0	+
Ammonia	0	-	-	-
Hydrogen	0	-	x	-
Natural gas	+	0	0	0
Synthetic liquids	-	+	+	+
Vegetable oils	+	0	+	+

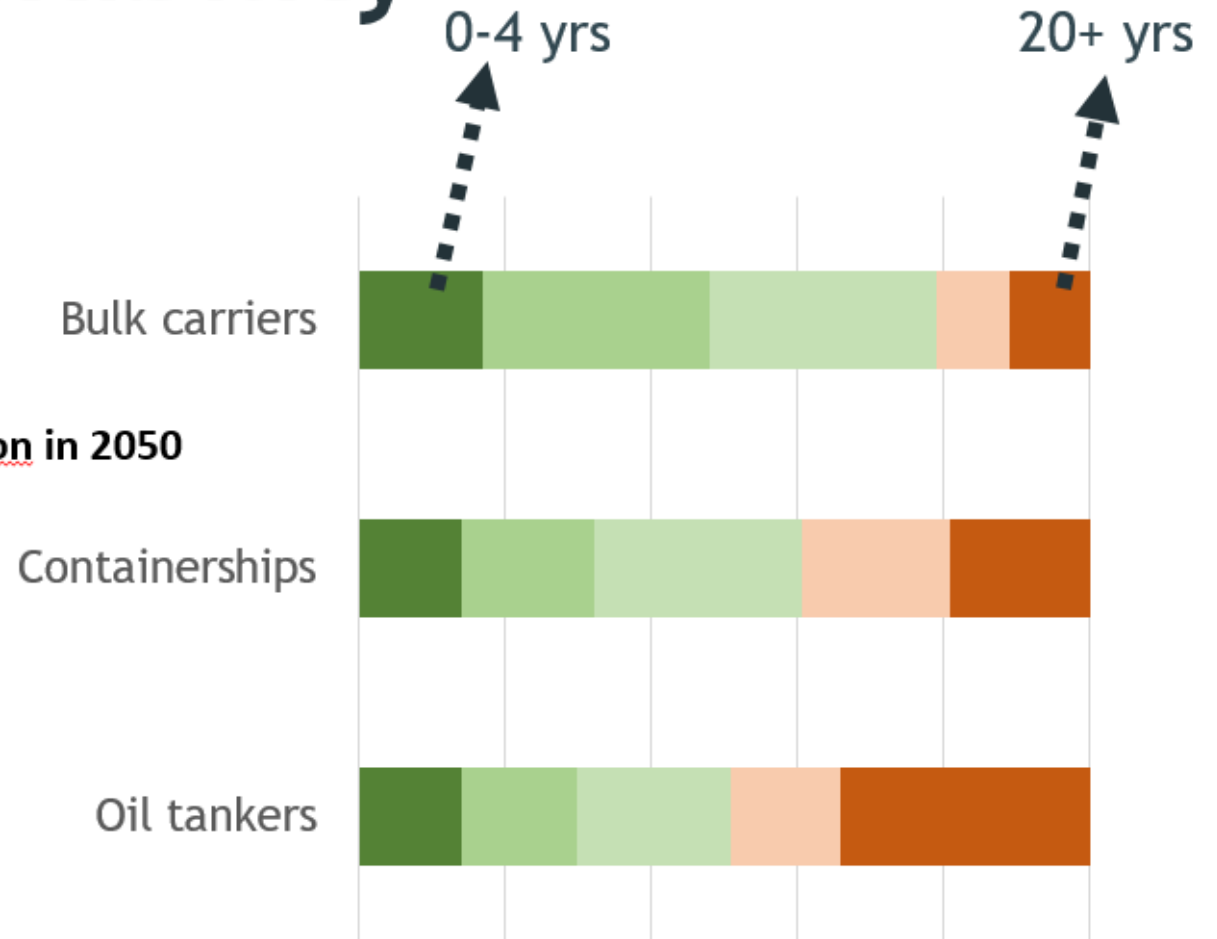
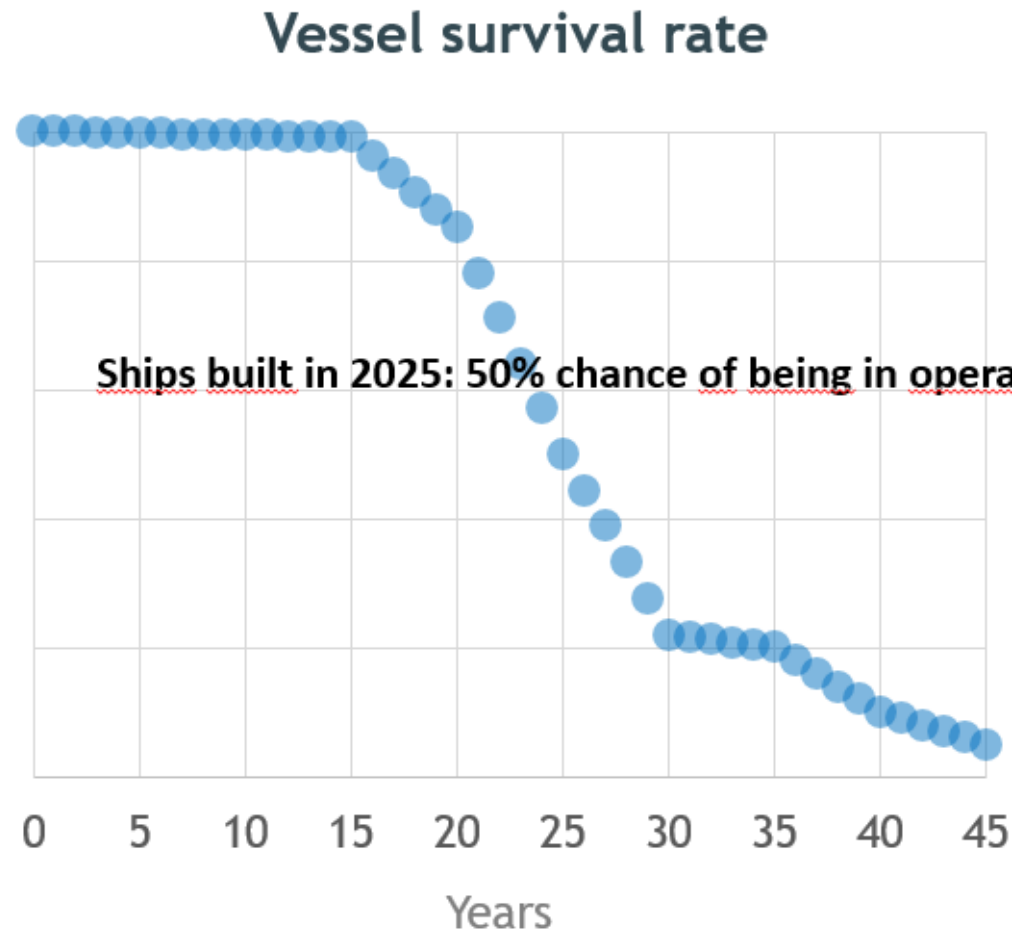
In contrast...

Eduardo Müller-Casseres et al. 2024

Status in 2023/2025

- The world maritime fleet consisted $\approx 105 \times 10^3$ vessels with a total cargo capacity of approximately 2.3 billion metric-tons (UNCTAD, 2023)
- Vessels consumption ≈ 14 EJ in 2018: HFO (65%), MDO/MGO (31%), LNG (4%), MeOH (0.02%) (Faber et al., 2020)
- China: 40% of global shipping activity related to fuels and heavy industry + major port operator (20% of world containers in just 3 ports)

Technological inflexibility



Eduardo Müller-Casseres et al. 2024

- Globally, 1/3 of fleet is older than 15 years
- The average global fleet age in 2024 is 12.5 years (can be higher depending on the ship type)
- The pool of yards capable of carrying out fuel retrofit is small, and turnkey retrofits are complex requiring capabilities not always available at all yards (skilled workforce + safely handle and deploy alternative fuels)
- In terms of new fleet (orderbook)...

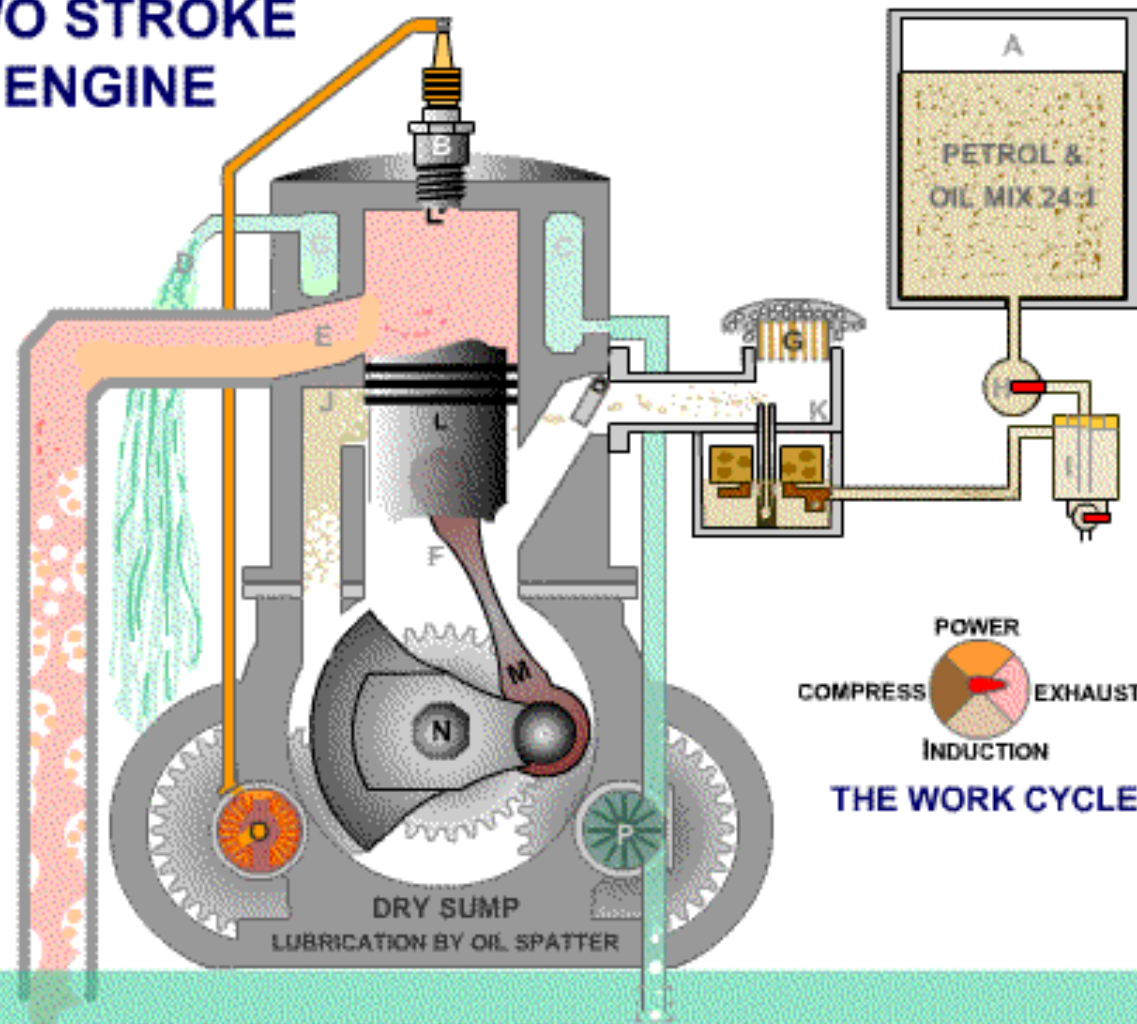


Part 1b

Bunker

MARINE TWO STROKE PETROL ENGINE

- A FUEL TANK
- B SPARK PLUG
- C WATER JACKET
- D TELLTALE
- E EXHAUST PORT
- F CYLINDER
- G AIR FILTER
- H FUEL COCK
- I WATER SEPARATER
- J TRANSFER PORT
- K CARBURETTOR
- L PISTON
- M CON ROD
- N CRANKSHAFT
- O BREAKER
- P WATER PUMP



Regulation 18 *Fuel oil availability and quality*

Regulation 18.3 reads as follows:

"Fuel oil for combustion purposes delivered to and used on board ships to which this Annex applies shall meet the following requirements."

□ Iso 8217
Blends of
point for

Interpretation

13.1 A fuel oil which is a blend of not more than 30% by volume of biofuel should meet the requirements of regulation 18.3.1 of MARPOL Annex VI. A fuel oil which is a blend of more than 30% by volume of biofuel should meet the requirements of regulation 18.3.2 of MARPOL Annex VI. For the purposes of this interpretation, a biofuel is a fuel oil which is derived from biomass and hence includes, but is not limited to, processed used cooking oils, fatty-acid-methyl-esters (FAME) or fatty-acid-ethyl-esters (FAEE), straight vegetable oils (SVO), hydrotreated vegetable oils (HVO), glycerol or other biomass to liquid (BTL) type products. The Product Name, as entered onto the bunker delivery note, should be of sufficient detail to identify whether, and to what extent, a biofuel is blended into the product as supplied.

□ Marpol 2
seventy-
of MARP

Regulation 18.3.2.2 reads as follows:

"fuel oil for combustion purposes derived by methods other than petroleum refining shall not cause an engine to exceed the applicable NO_x emission limit set forth in paragraphs 3, 4, 5.1.1 and 7.4 of regulation 13."

biofuels.
plugging

see, at its
ation 18.3



Part 1c

SBF

- What about maritime **Biodiesel** (almost all FAME) by 2030? 1.8 billion liters (0.06 EJ), driven by ReFuelEU Maritime legislation.
- **What about NH_3** ? Market = 188.4 Mt in 2024 (production capacity of around 190 Mt, = 42 Mt). By 2030: 207 Mt. More than 80% as fertiliser. As a fuel, almost zero.
- **What about H_2 (needed for e-fuels and NH_3)**? Market in 2024 \approx 12 EJ (97 Mt). Low-emissions hydrogen, made from fossil fuels with CCUS, from bioenergy or through electrolysis, makes up less than 1% of global supply. Natural gas with CCUS was the source for most low-emissions hydrogen produced in 2024, while electrolytic hydrogen made up less than 0.1%.

Groups

Group 1: Distilled Biofuels

- SVO
- Biodiesel
- HVO
- HDPO
- FT-diesel
- ATD



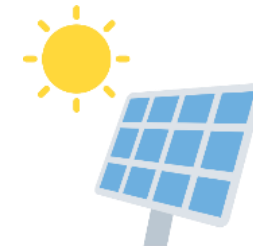
Group 2: Alcohol and liquefied gases

- Bio-LNG
- Biomethanol
- Bioethanol



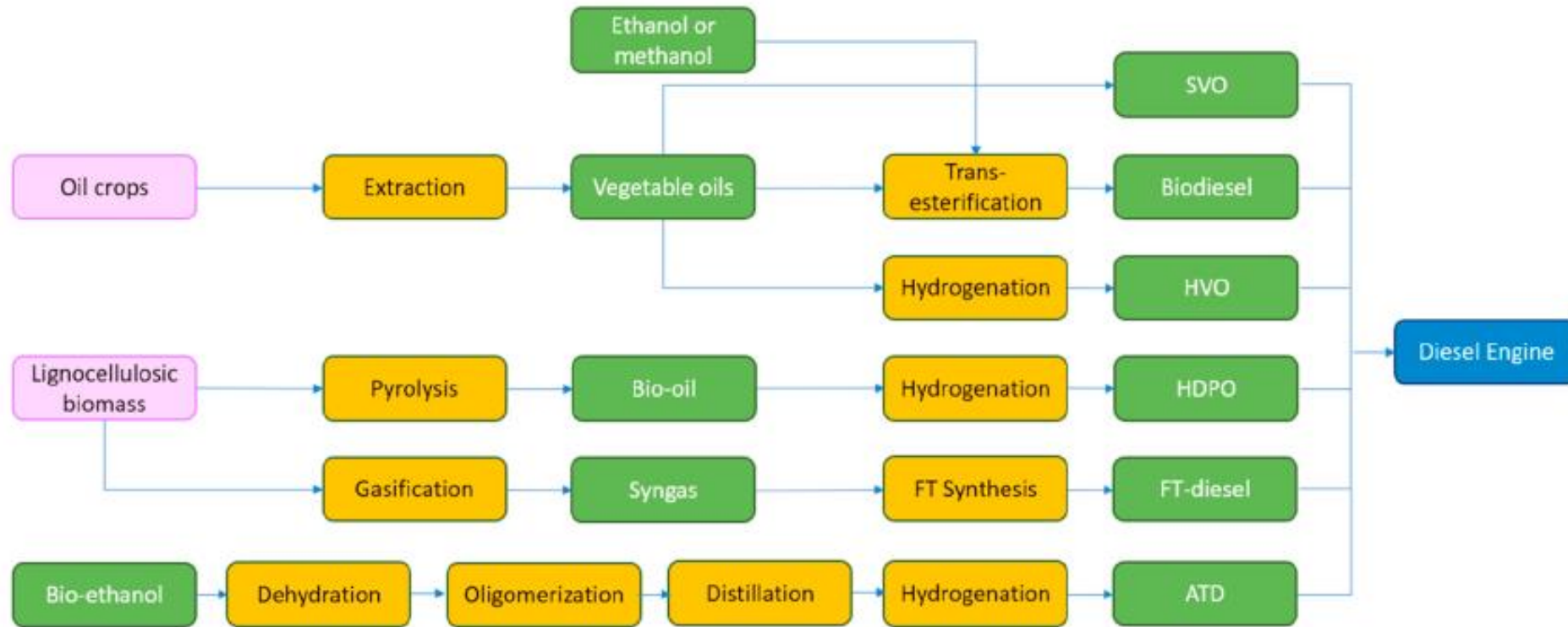
Group 3: Hydrogen-based fuels

- Green H₂
- Green NH₃
- e-diesel
- e-LNG
- e-methanol



Distilled Fuels

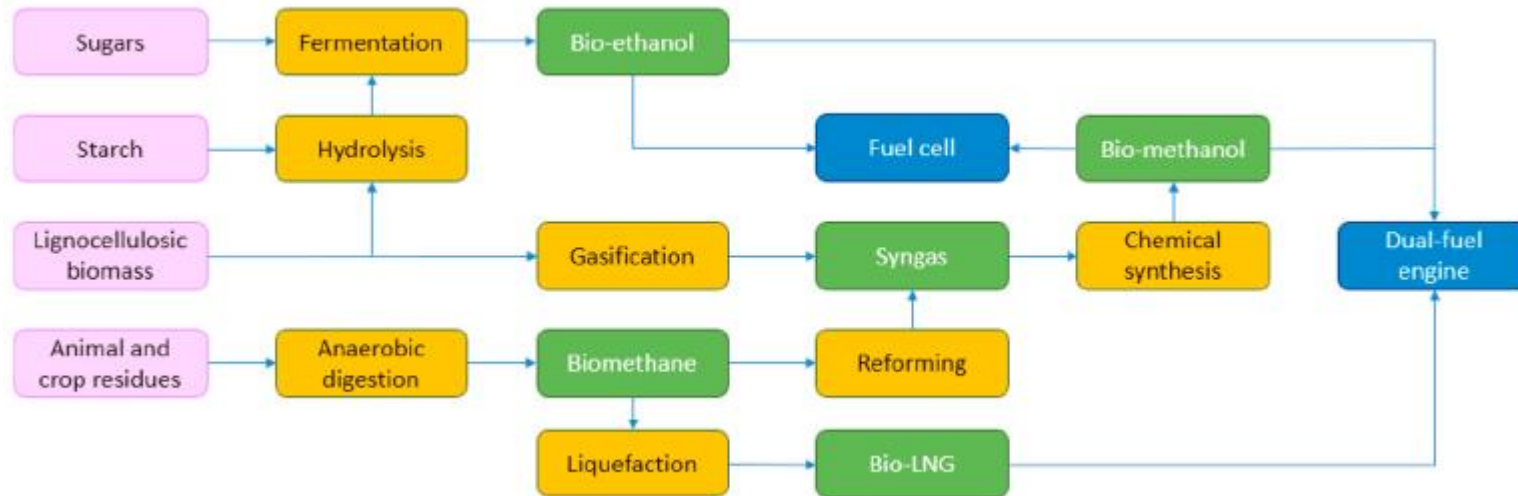
GROUP 1



(a)

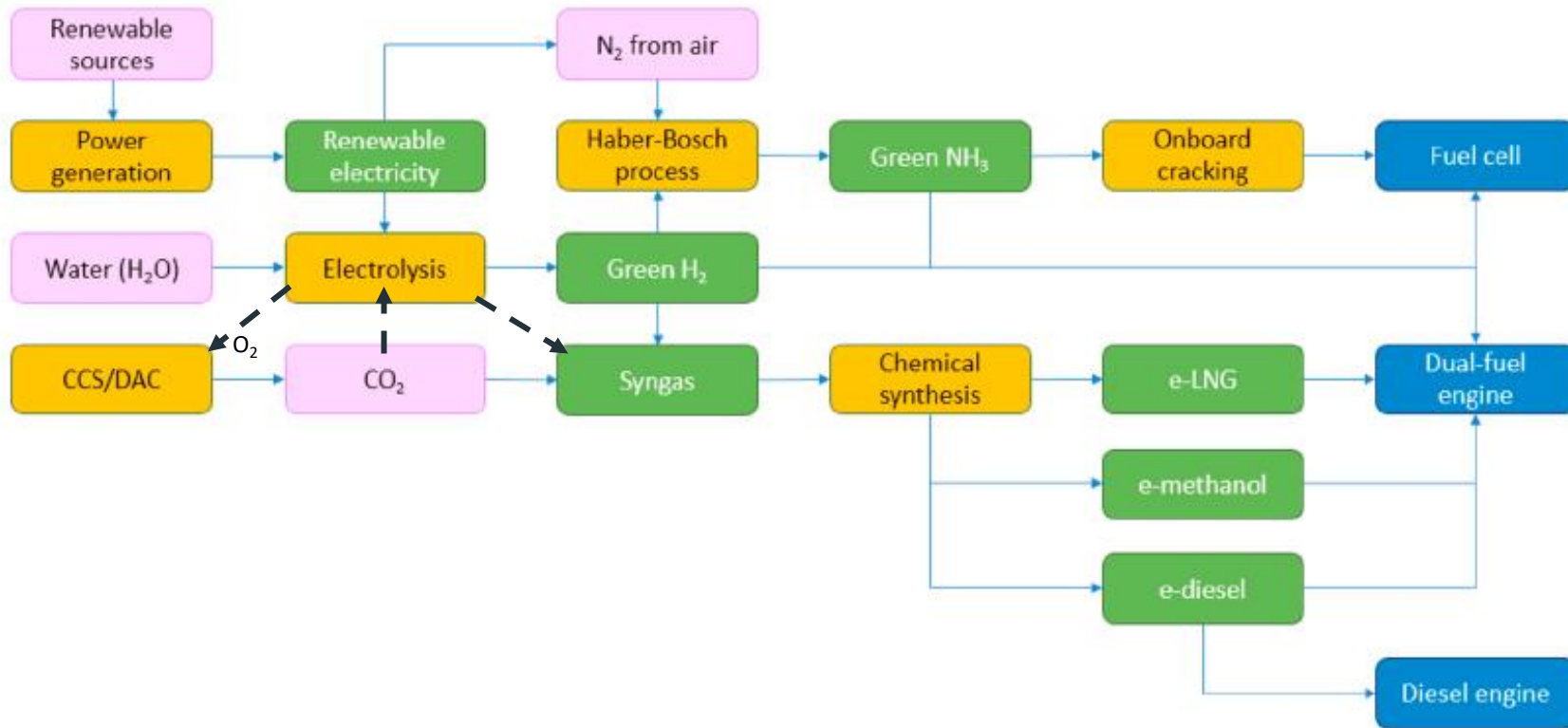
Alcohols and gases

GROUP 2



E-fuels

GROUP 3



..... Co-electrolysis, oxyfuel capture...



Part 1d

Comparison

Criteria for comparative analysis

AVAILABILITY

Feedstock and
production
infrastructure

APPLICABILITY

Existing fleet and
bunkering
infrastructure

TECHNOLOGICAL MATURITY

Readiness level
(production
and use)

ENERGY DENSITY

Requirement of
space for fuel
storage

ECONOMIC

LCOE - fuel,
bunkering and
ship modifications

SAFETY

Safety in operation
and toxicity

STANDARDS

Existence of
standards and
certifications

LOCAL SUSTAINABILITY

Air pollutant
emissions,
impacts on water

GLOBAL SUSTAINABILITY

Direct and indirect
GHG emissions

- Technical
- Economic
- Environmental



Operational safety

MGO

- Flammable liquid and vapour
- Toxic to aquatic life
- Aspiration hazards



LNG

- Highly flammable gas
- Cryogenic gas risks



Hydrogen

- Highly flammable gas
- Cryogenic gas risks



Biomethanol

- Highly flammable liquid and vapour
- Toxic if swallowed or in contact with skin



Ammonia

- Flammable gas
- Gas under pressure
- Toxic, skin burns
- Toxic to aquatic life



Applicability

Fuel Property	Heating Value	Volumetric Density	Energy Density	Viscosity at 40 °C	Acidity	Flash Point	Self-Ignition Temperature	Aromaticity Index (CCAI)
Unit	MJ/kg	kg/m ³	MJ/m ³	mm/s ²	Mg KOH/g	°C	°C	-
HFO	40.0 ^a	991 ^a	39,640	380 ⁱ	2.5 ⁱ	>60 ⁱ	407 ^p	856.5 ^u
MGO	42.0 ^a	890 ^a	37,380	3.5 ⁱ	0.5 ⁱ	>60 ⁱ	257 ^q	808.1 ^u
LNG	50.0 ^b	415 ^b	20,750	-	-	-188 ^b	537 ^o	-
Biodiesel	37.1 ^c	885 ^c	32,833.5	4–6 ^j	0.052–0.295 ^m	>93 ^c	374–449 ^r	822.6 ^u
SVO	37–39.62 ^a	900–930 ^a	33,300–36,847	14–40 ^k	0.02–20 ⁿ	>400 ^k	405 ^s	836.6–878.7 ^u
HVO	44.1 ^d	780 ^d	34,398	3 ^d	-	99 ^d	204 ^o	738.4 ^u
HPO	28.9 ^e	1150 ^h	33,235	9 ^h	21.3–76.1 ^h	53–101 ^h	340 ^t	1076 ^u
Ammonia	18.6 ^g	758 ^g	14,101	-	-	132 ^o	630 ^o	-
Methanol	20.1 ^f	798 ^f	16,040	0.58 ^l	-	12 ^f	470 ^o	837.6 ^u

Criteria	LNG	Biodiesel	SVO	HVO	HPO	Methanol	Ammonia
Energy density HFO/fuel	1.91	1.21	1.19–1.08	1.15	1.19	2.47	2.81
Bunkering readiness	Already worldwide established	Adaptation to biodiesel properties, narrow shaped tanks, constant cleaning	Procedures are similar to HFO bunkering	Procedures are similar to MDO bunkering	Urge of development all bunkering process	Under establishment, ventilation reinforcement	Ammonia bunkering is already performed in the chemical industry
Material compatibility	Aluminium and stainless steel	Stainless steel or zinc reinforcement	Stainless or mild steel if coated with zinc silicate	No changes are needed	Stainless steel	Stainless or austenitic manganese steel	Stainless steel
Storage tanks	Double-walled, cryogenic storage (−162°), 10 bar pressure, inert	Isolated from machinery	Isolated from machinery, coated with vegetable oil inert material	Constant maintenance to avoid water contamination	Isolated from machinery, coated with biomass oil inert material	Double-walled, detection system to leakages	Double-walled, isolated from machinery, pressure of 8.6 bar
Engine feed	Double-walled, Ventilation reinforcement, 10 bar feed pressure	Filtering, constant maintenance	Pre-heating (67 to 78 °C), filtering, constant maintenance	No changes are needed	Pre-heating, piping designed to not block solid particles, filtering	Double-walled, ventilation reinforcement, pressure of 10 bar	Double-walled, ventilation reinforcement
Engine option	Dual fuel	Diesel engine	Diesel engine	Diesel engine	Diesel engine	Dual fuel	Fuel cell (dual-fuel is also an option)
Safety	Cryogenic and flammable	Low temperature use restricted due to low pour point, low toxicity	Low toxicity	Low toxicity	Low toxicity	Highly toxic and flammable	Highly toxic and flammable
TRL	9	7	5	5	2	7	5



Part 2a

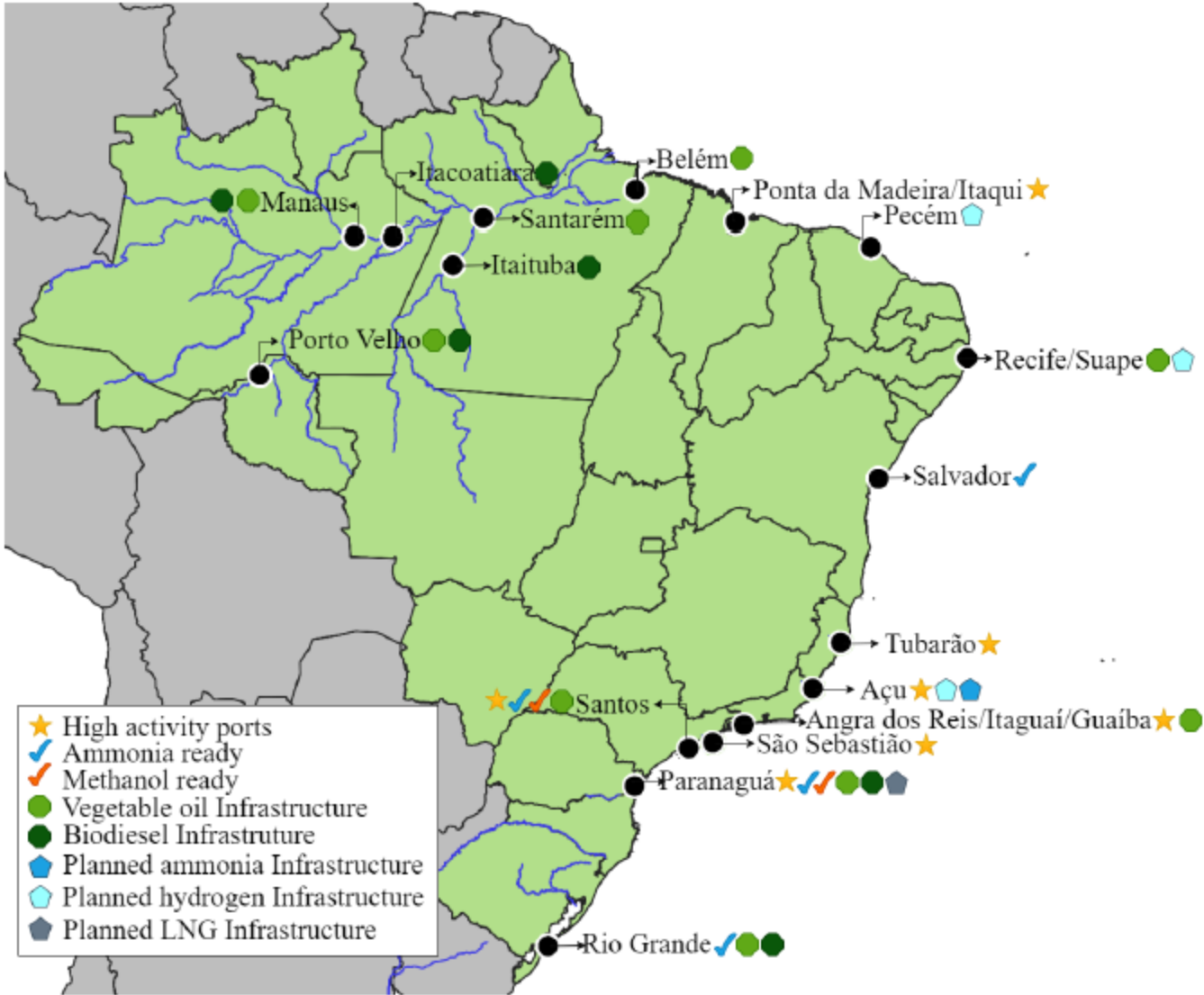
Georeferenced analysis and
Life cycle assessment of selected fuels

6-steps

Geogra
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feeds



Modell
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on to current
er fuel
mption

Feedstocks and energy resources

SVO/HVO

- **Soybean** oil
- **Corn** oil
- **Cotton** oil
- **Sunflower** oil
- **Peanut** oil
- **Mammon** oil

FT-diesel

- **Sugarcane** straw and bagasse
- **Soybean** straw
- **Corn** stover
- **Wheat** straw
- **Eucalyptus/Pinus** residues and cuts
- **Forest extraction** residues and cuts

Bio-CH₃OH

- **Rice** straw/husk
- **Soybean** straw
- **Corn** stover
- **Wheat** straw
- **Vinasse**
- **Animal manure**
- **MSW**
- **Sewage sludge**

e-diesel

- **Solar** irradiation
- **Water** (H₂O)
- **Sodium** hydroxide
- **Calcium** carbonate
- **Natural gas** (CH₄)
- **Oxygen** (O₂)

HVO Hotspots

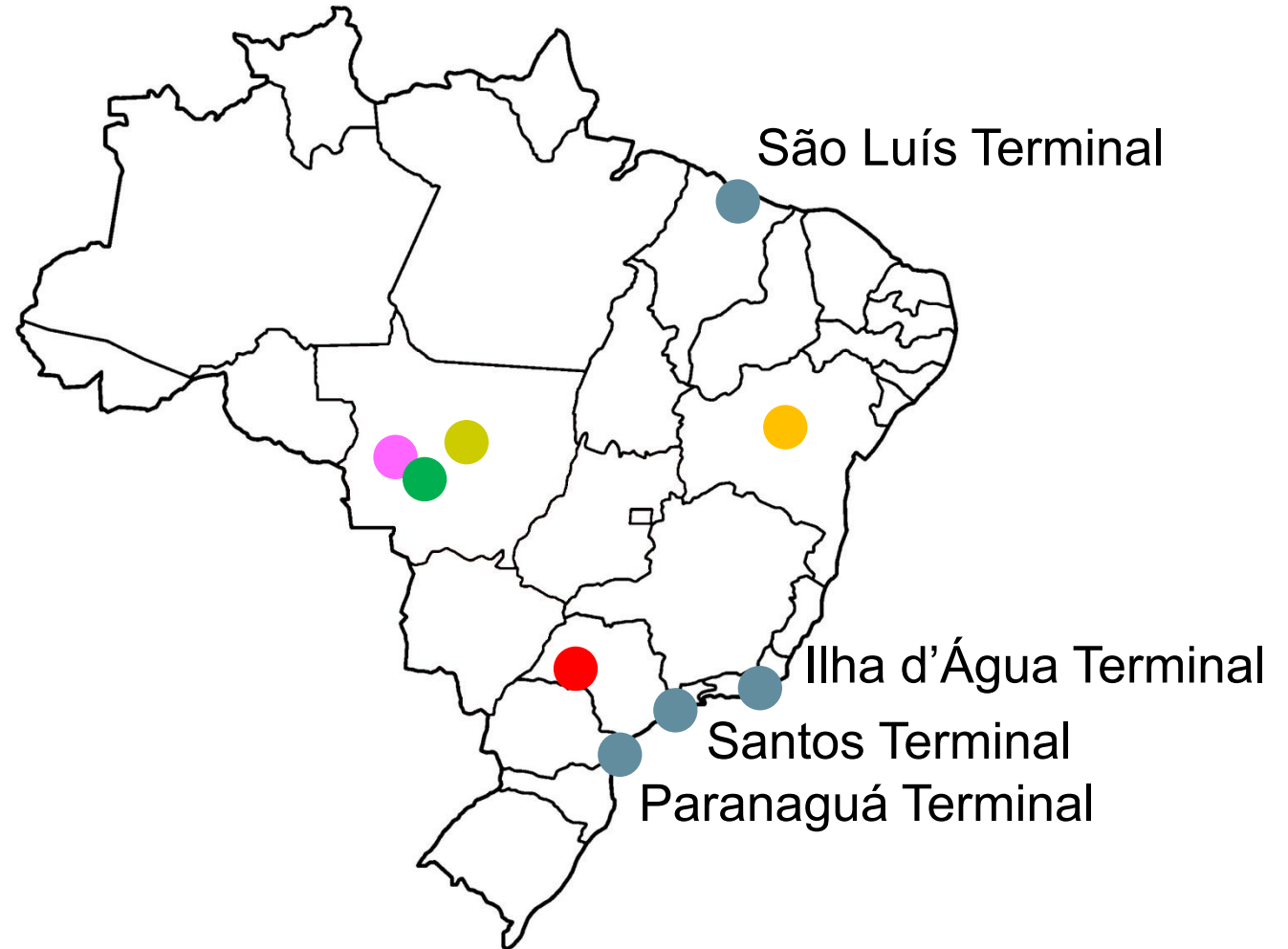
PRODUCTION POTENTIAL (TJ/year)

● Soybean oil	6,500
● Corn oil	2,000
● Cotton oil	1,200
● Peanut oil	470
● Sunflower oil	160
● Mammon oil	23

Total HVO **9,800 TJ/yr**

Fuel oil* **24,900 TJ/yr**

*Average fuel oil production in a Brazilian oil refinery

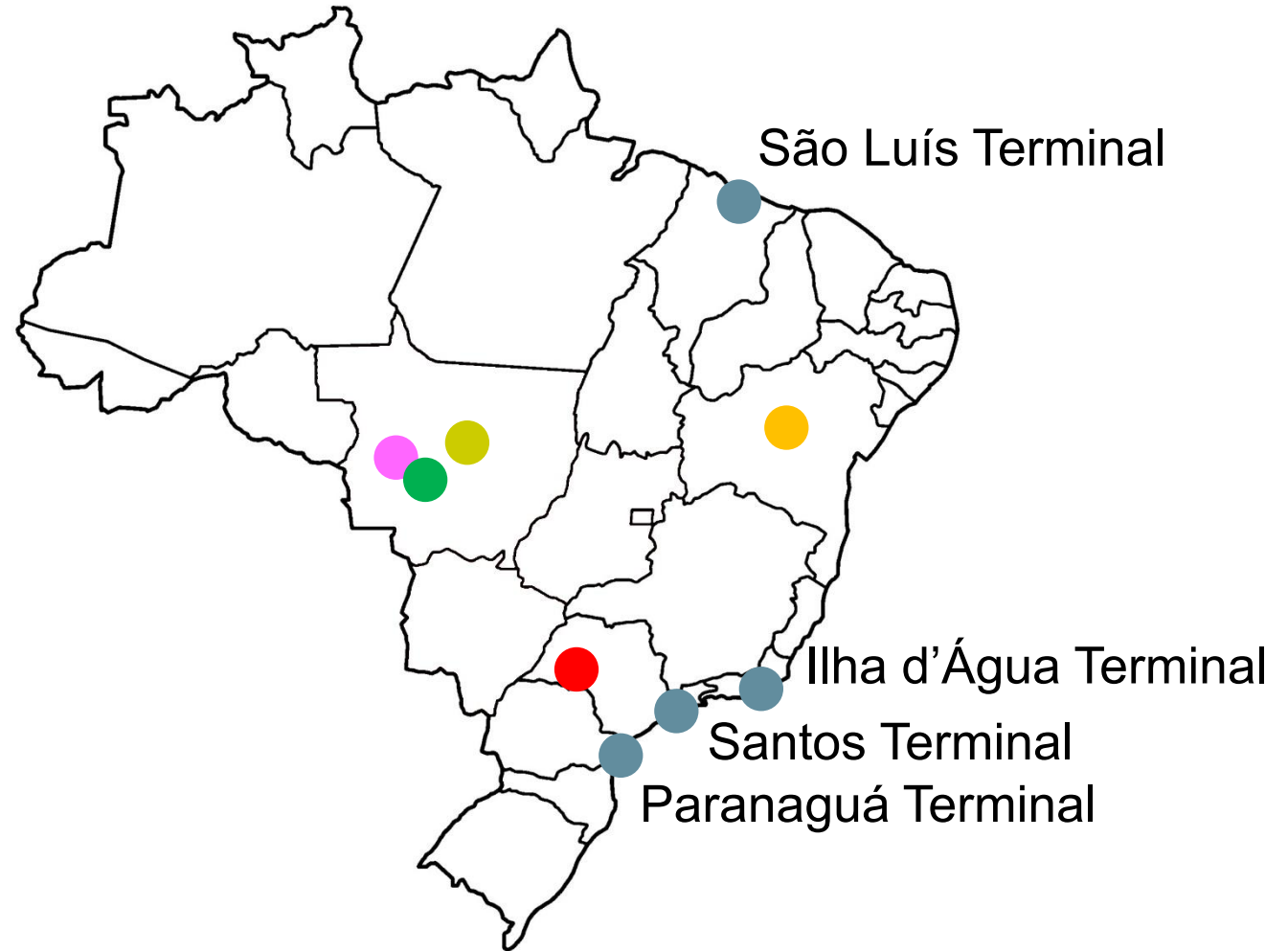


SVO/HVO hotspots are far from closest terminals

	Terminal	d (km)
● Soybean	Santos	1,467
● Corn	Santos	1,466
● Cotton	Paranaguá	1,592
● Peanut	Paranaguá	401
● Sunflower	Paranaguá	1,521
● Mammon	São Luís	930



Feasible?



FT-diesel Hotspots

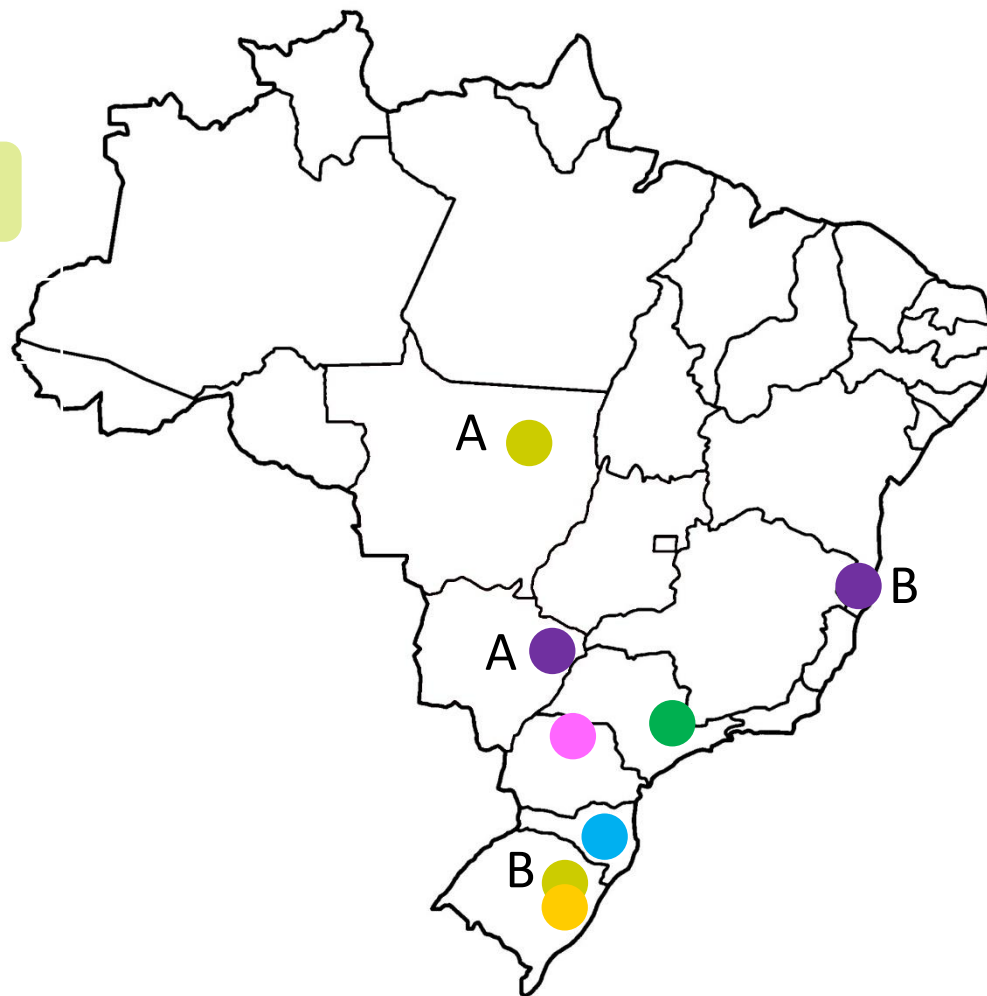
PRODUCTION POTENTIAL (TJ/year)

● Sugarcane	23,600
● Soybean A	13,700
● Soybean B	11,500
● Corn	7,100
● Wheat	1,100
● Eucalyptus A	12,700
● Eucalyptus B	9,400
● Pinus	10,700
● Forest Extraction	530

Fuel oil* **24,900 TJ/yr**

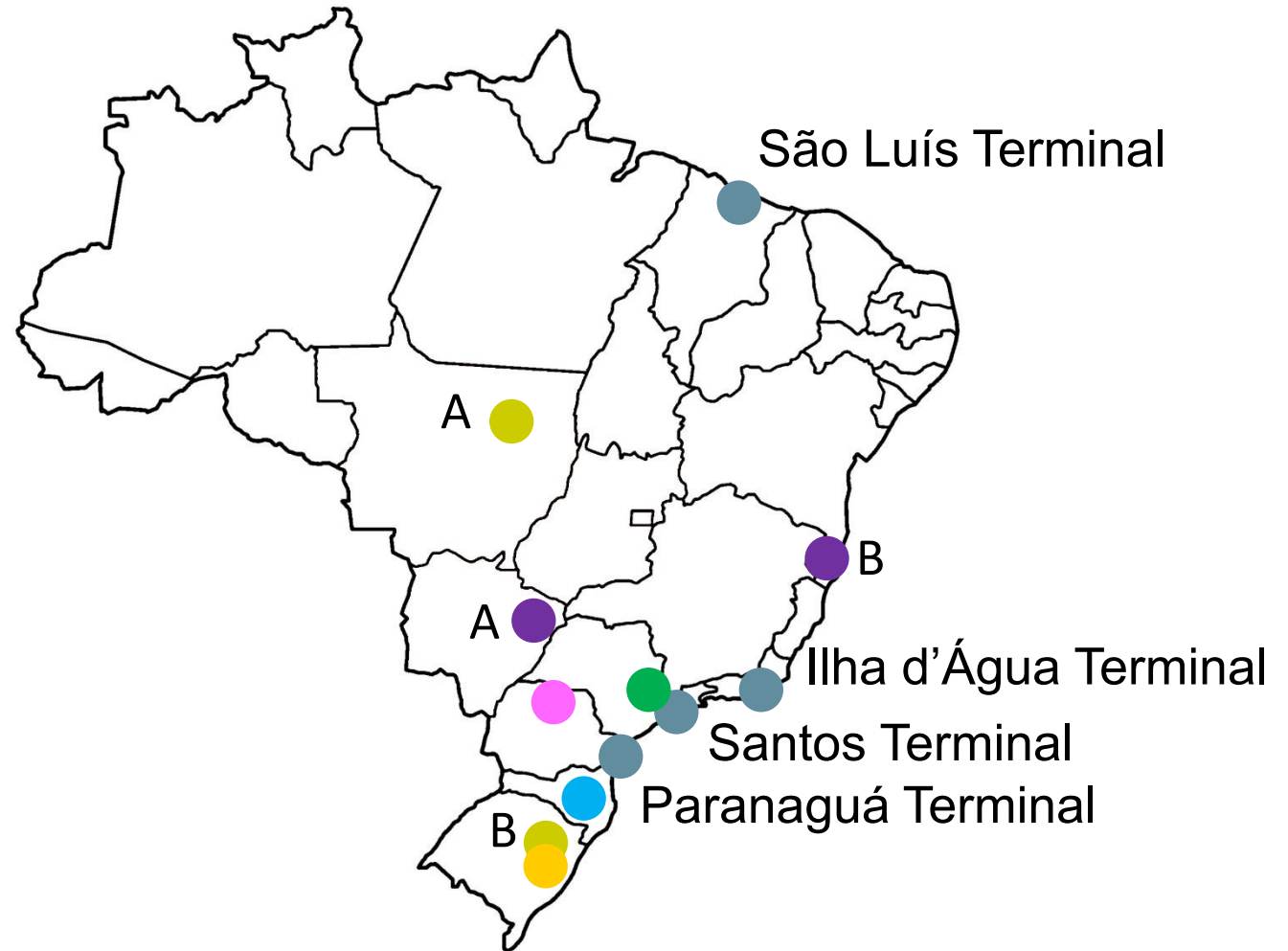
*Average fuel oil production in a Brazilian oil refinery

60%



FT-diesel hotspots in south and southeast regions are close to terminals

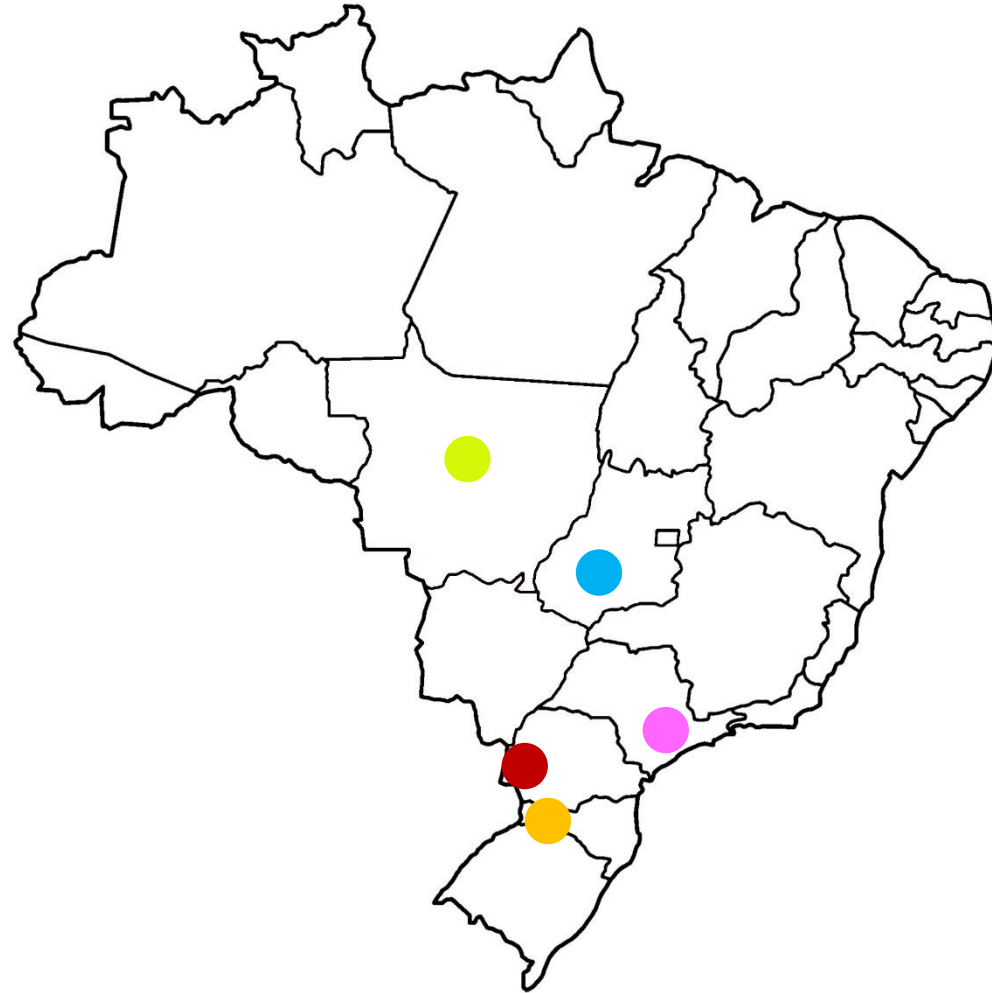
	Terminal	d (km)
● <i>Sugarcane</i>	Santos	151
● <i>Soybean A</i>	São Luís	1,352
● <i>Soybean B</i>	Paranaguá	474
● <i>Corn</i>	São Luís	1,346
● <i>Wheat</i>	Paranaguá	413
● <i>Eucalyptus A</i>	Paranaguá	636
● <i>Eucalyptus B</i>	Ilha d'Água	611
● <i>Pinus</i>	Paranaguá	265
● <i>Forest Extraction</i>	Paranaguá	505



Bio-methanol hotspots

PRODUCTION POTENTIAL (TJ/year)

● <i>Hotspot PR</i>	50,900
● <i>Hotspot GO</i>	35,800
● <i>Hotspot MT</i>	74,500
● <i>Hotspot SC</i>	35,100
● <i>Hotspot SP</i>	11,900
<i>Fuel oil*</i>	24,900 TJ/yr

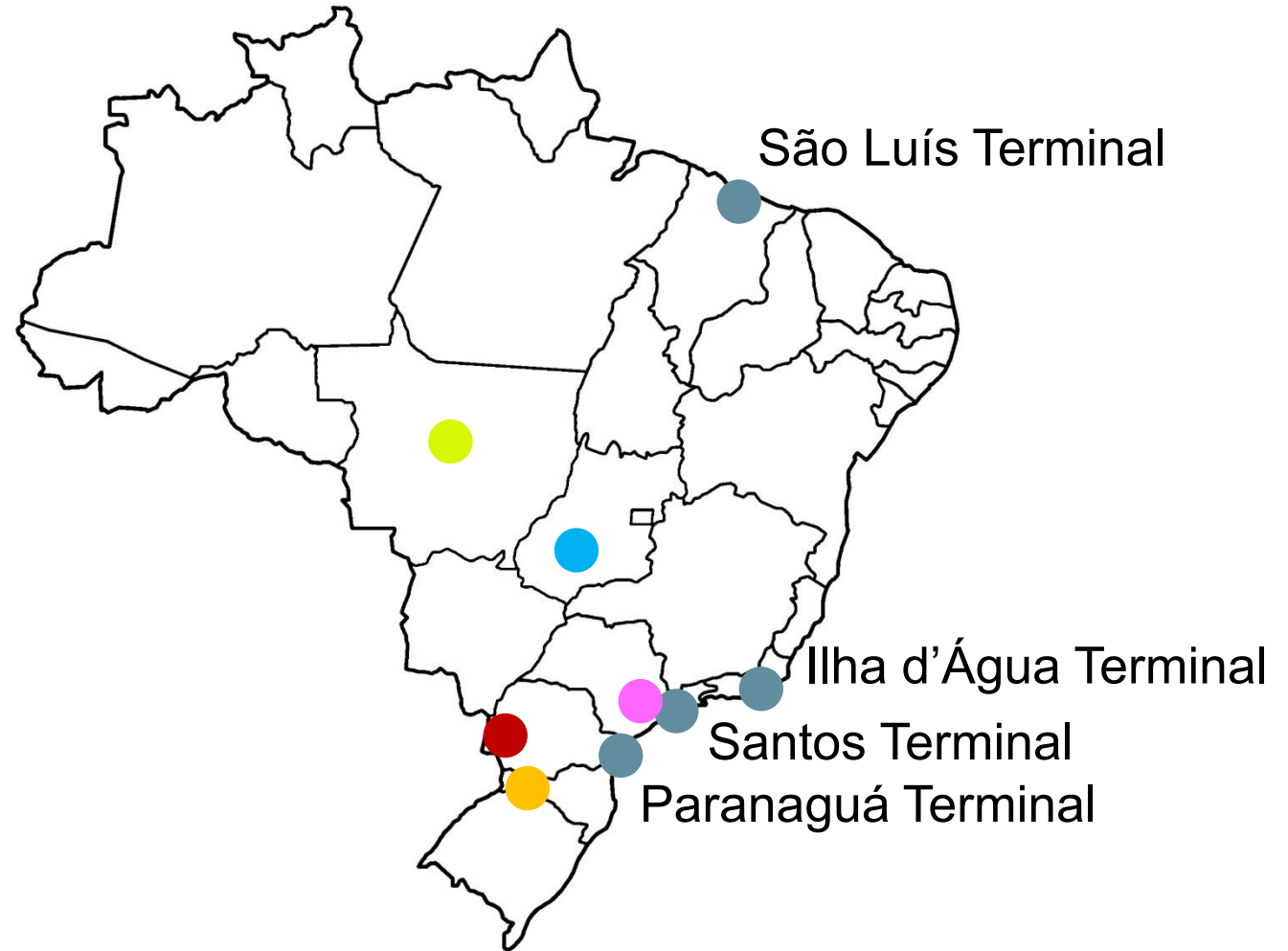


*Average fuel oil production in a Brazilian oil refinery

Bio-methanol hotspots in south and southeast regions are close to terminals

	Terminal	d (km)
● <i>Hotspot PR</i>	Paranaguá	530
● <i>Hotspot GO</i>	Santos	860
● <i>Hotspot MT</i>	Santos	1,590
● <i>Hotspot SC</i>	Paranaguá	440
● <i>Hotspot SP</i>	Santos	51

Only MSW and sewage sludge



Electrodiesel Hotspots

PRODUCTION POTENTIAL (TJ/year)

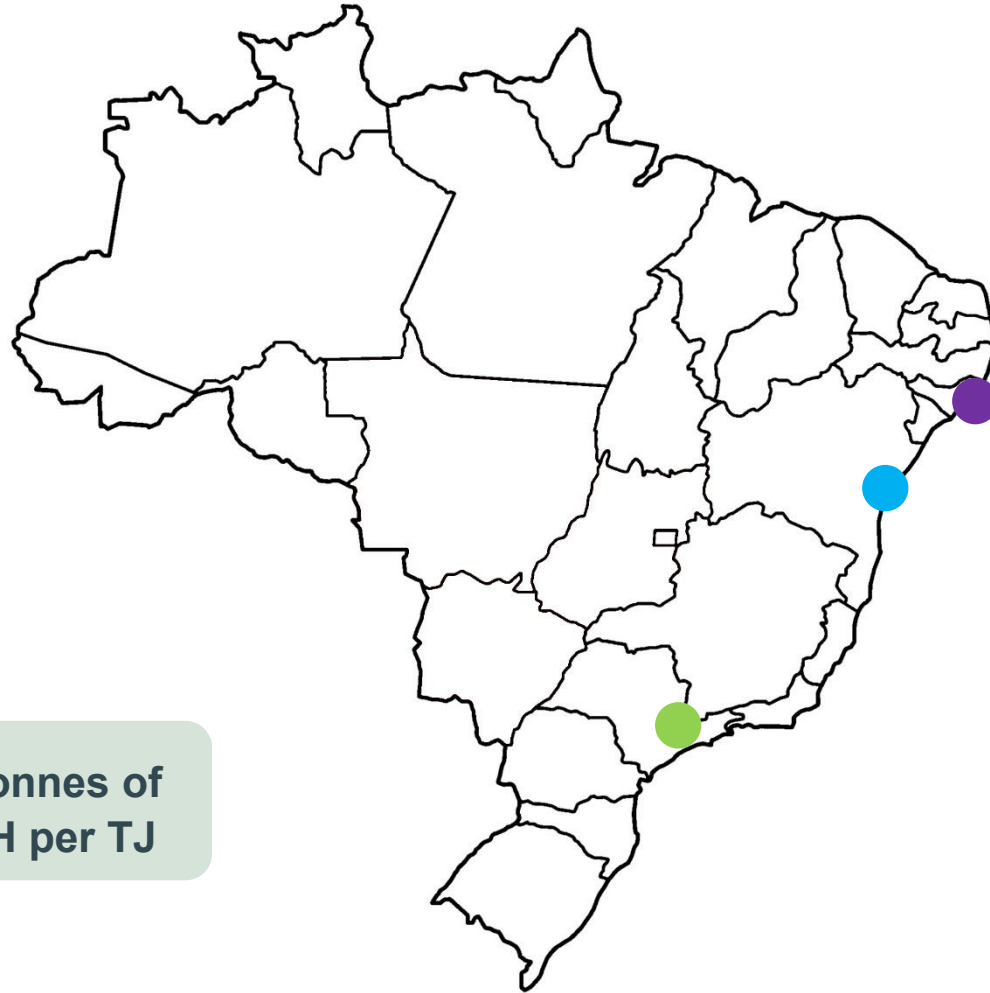
- *Hotspot SP* 2,400
- *Hotspot BA* 2,270
- *Hotspot AL* 1,920

Total e-diesel 6,600 TJ/yr

Fuel oil* 24,900 TJ/yr

Hotspots → Proximity to
chlorine/caustic soda plants

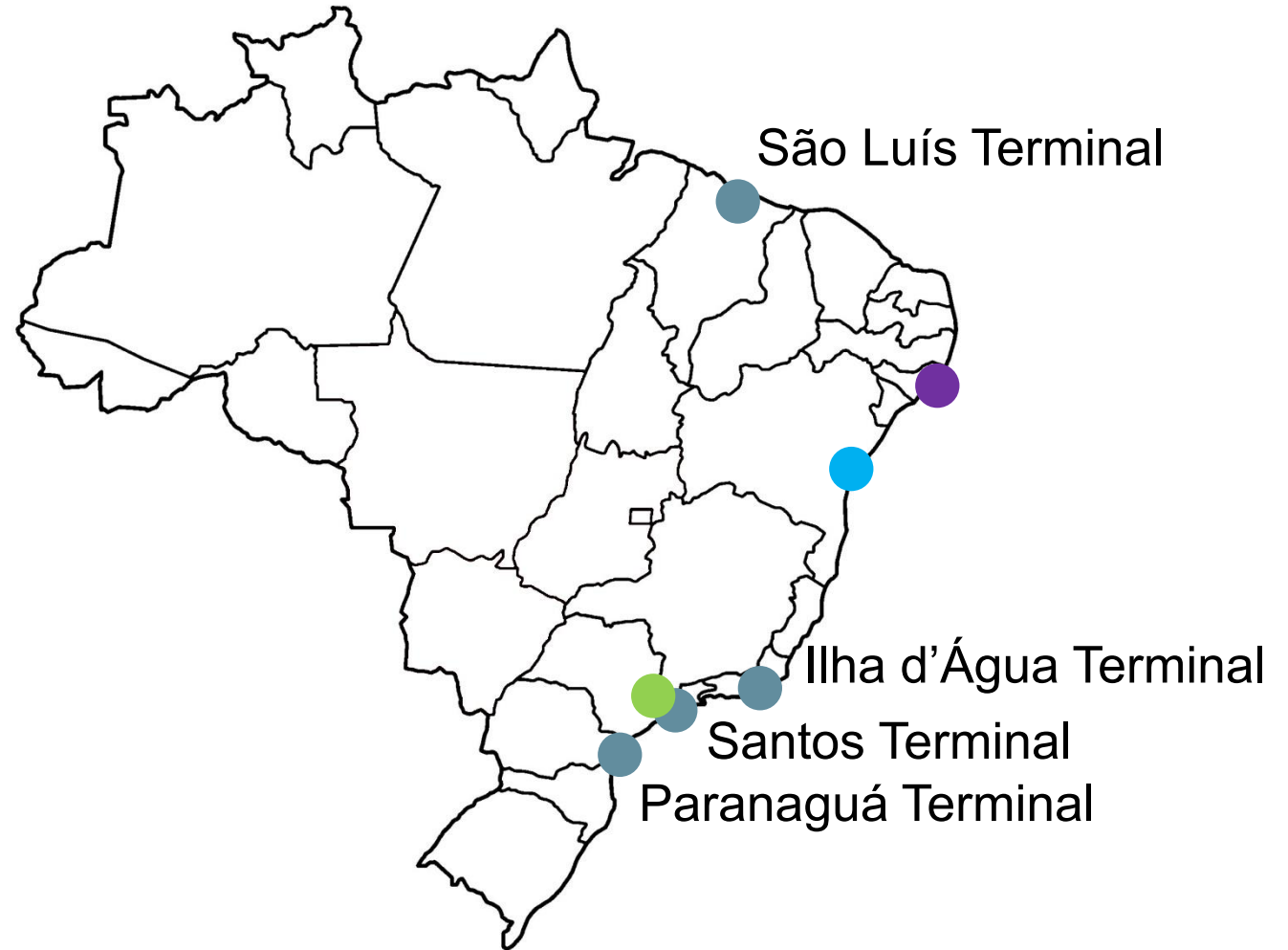
**15 tonnes of
NaOH per TJ**



*Average fuel oil production in a Brazilian oil refinery

Electrodiesel Hotspots are close to terminals

	Terminal	d (km)
● <i>Hotspot SP</i>	Paranaguá	475
	Santos	20
	Ilha d'Água	495
● <i>Hotspot BA</i>	São Luís	1,560
● <i>Hotspot AL</i>	São Luís	1,615



But electrodesel production demands too much **water**...

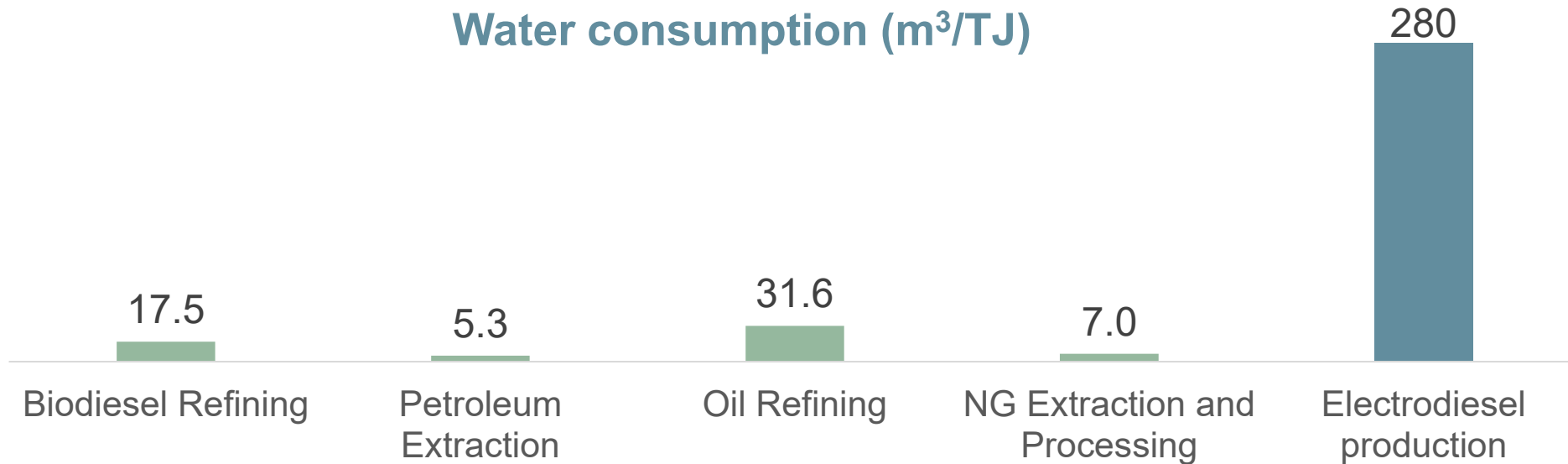


Water demand

$\approx 1,800 \text{ m}^3/\text{day}$

$\approx 280 \text{ m}^3/\text{TJ}$

Water consumption (m^3/TJ)



... and land.

Required area

$\approx 10 \text{ km}^2$

$\approx 4300 \text{ m}^2/(\text{TJ}/\text{year})$



10 MW-PV
plant (**7 km²**)



e-diesel
plant (**10 km²**)



Ethanol distillery
plant (**<1 km²**)

100 MW-PV power plant (**70 km²**)

Takeaways



- Brazil has **advantages** to kick off the production of low-emission alternative fuels for maritime transportation
- **For some SBF, logistic challenges** associated to the concentration of **hotspots in countryside areas**
- **Think about multiple hubs and how to deal with uncertainties** (e.g. dual fuel ready orderbooks vs dual fuel vs. retrofit)
- **Green shipping corridors to reduce (share) risks (in the short term)** – e.g. iron ore Brazil
- **E-fuels**: high demand for **materials, energy, area** and **water**
- **NH₃ as an e-fuel**: + not drop-in, low density, safety concerns, combustion concerns (N₂O emissions?)
- **Biofuels**: low quality in some cases limits blend, high quality in some cases allows drop-in, some technologies and processes are (are not) developed, i-LUC concerns (we need studies and models)

Tks

