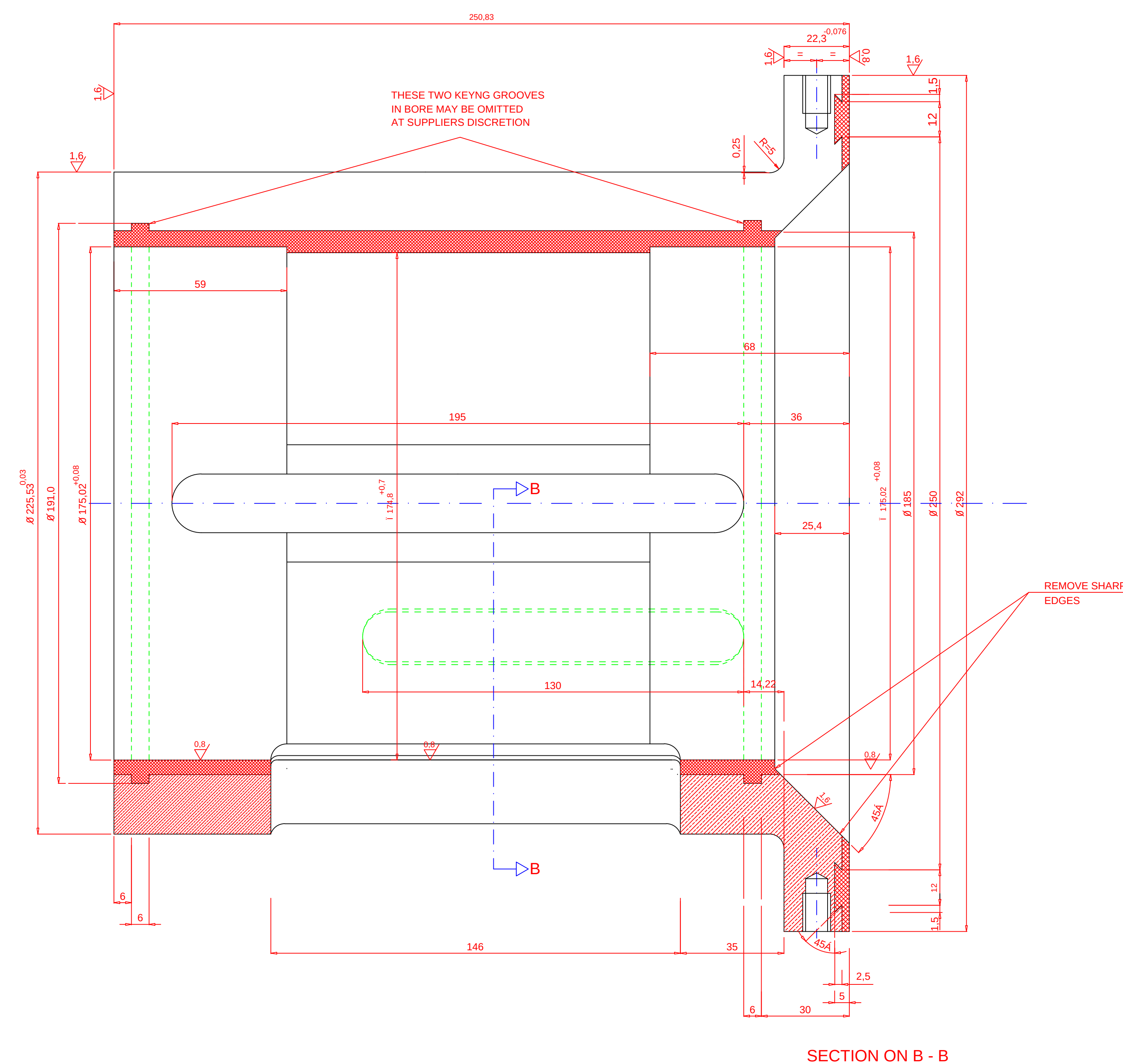
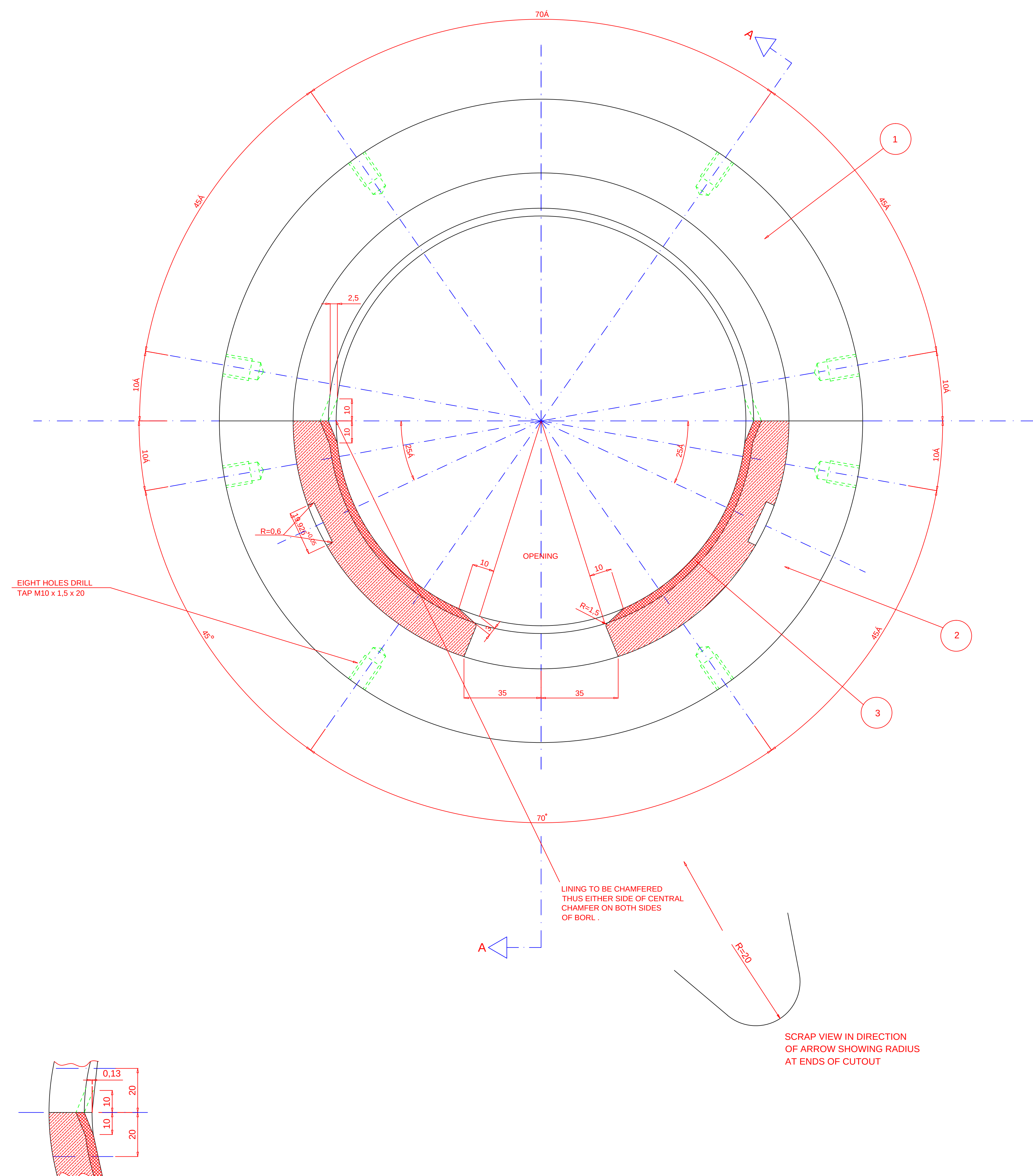


[illegible]

MATERIALS

ITEMS NUM 1 E 2 - GUN METAL TO BS 1.100 LG 2C . OR BS 1400 LG 3C.
ITEM NUM.3 - ANTI-ATTRITION MOTOR WHITE METAL
OR
GLACIER LI WHITE METAL

MACHINE ALL OVER
EXCEPT OPENING



SURFACES MARKED  TO BE MACHINED WHERE SURFACE TEXTURE (851314) IS SPECIFIED CLA VALUES ARE GIVEN IN MICROMETRES AND THE APPROPRIATE VALUES REQUIRED ARE INDICATED THIS  (MACHINED SURFACES) (UNMACHINED SURFACES) VALUES SHOWN ARE TYPICAL ONLY	GENERAL TOLERANCES FOR MACHINING DIMENSIONS		ISSUED BY AT		OBS : DESENHO COPIADO DA GEC TRACTION LIMITED ENGLAND														
	DRAWN		DEPT																
	UP TO 300	±0.4	IBAC-D																
	300 TO 900	±0.8	CHK-D																
	OVER 900	±1.6	APP-D																
THIS DRAWING AND ANY DESCRIPTIVE MATTER SET OUT HEREON ARE THE CONFIDENTIAL AND COPYRIGHT PROPERTY OF GEC TRACTION LIMITED © 19 AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.	HOLE CENTRE DISTANCE AND CENTROSTO FACES		PRINIS TO		M.N.		DESCRIBO DE REVISAO		DATA		PROJ.		VERDE		APROV.				
	± 0.15		DEPT QY DEPT QY				TITULO						C'digo		F.00.001A				
							THIRD ANGLE PROJECTION								SUBST.				
							ESC		N.B.		DATA		DESEN		RESP.TEC				
							1 - 1		N.B.		29/04/2004		CEZAR		FELIX/PCH		ORGO GEREM		
																APROV.		REV.	